PRODUCT DATA SHEET

Plastomer/Elastomer

Queo™ 8230

Polyolefin Elastomer

Description

Queo 8230 is an ethylene based octene-1 plastomer, produced in a solution polymerisation process using a metallocene catalyst.

Queo 8230 contains a low amount of processing stabilizers.

Cas No. 26221-73-8

Typical characteristics

Queo™ 8230 can be described with following typical characteristics:

Outstanding toughness High filler and oil acceptance
Low temperature impact strength Excellent polyolefin compatibility

Applications

Queo™ 8230 is intended for following applications:

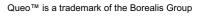
Automotive exterior applications Impact modification
Automotive interior applications Rotational moulding

Compounds

Physical properties

Property	Typical value *	Unit	Test method
Density	883	kg/m³	ISO 1183-1
Melt flow rate (190 °C/2.16 kg)	30	g/10min	ISO 1133-1
Flexural modulus ¹	22	MPa	ISO 178
Tensile strength ¹	7	MPa	ISO 527-2
Tensile strain at break	980	%	ISO 527-2
Melting temperature	76	°C	ISO 11357-3
Vicat softening temperature A50 (10 N)	43	°C	ISO 306
Brittleness temperature	< -90	°C	ASTM D746
Environmental stress crack resistance ²	< 1000	h	ASTM D 1693
Izod impact strength, notched (23 °C) ¹	No break	kJ/m²	ISO 180
Hardness, Shore A	83	-	ISO 868
Hardness, Shore D	< 30	-	ISO 868
Coating speed	480	m/min	Borealis Test Method
Total neck-in	62	mm	Borealis test method

^{*} Data should not be used for specification work

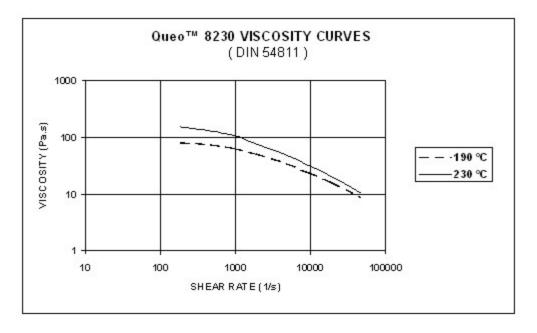




Measured on moulded plaques.Measured on moulded plaques

Plastomer/Elastomer

Queo™ 8230



Packaging and storage

This polymer, like most polymers, is combustible so the usual precautions concerning ignition sources should be taken in warehouses and storage rooms. Where large quantities are kept in store, it is necessary to observe the normal rules for orderly stock control and it is recommended to use the first in — first out (FIFO) principle for stock planning. The products should be stored in a dry and clean facility to prevent contamination and not be exposed to direct sunlight as this may lead to quality deterioration. These materials have a shelf life of at least 3 (three) years after date of production, provided the material remains in its original unopened packaging and are stored under the storage conditions as described in this document.

- The product should not be stored for extended periods or transferred at ambient temperatures greatly exceeding 25 degrees Celsius.
- The products should not be stacked when in bags or super sacks.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.



Queo™ is a trademark of the Borealis Group

