

Polypropylene

BH374MO

Polypropylene Heterophasic Copolymer

Description

BH374MO is a heterophasic copolymer. This grade is characterized by optimum combination of very high stiffness, good flow properties and good impact strength.

Products moulded with this grade exhibit excellent antistatic performance and very good mould release. This grade yields very good electrostatic charge half-time decay. Nucleation, good flow properties and high stiffness create a high potential for cycle time reduction.

Cas No. 9010-79-1

Typical characteristics

BH374MO can be described with following typical characteristics:

Very good flow behaviour

High stiffness

High impact strength

Excellent antistatic properties

Applications

BH374MO is intended for following applications:

Pails

Physical properties

Property	Typical value *	Unit	Test method
Density	905	kg/m ³	ISO 1183-1
Melt flow rate (230 °C/2.16 kg)	45	g/10min	ISO 1133-1
Flexural modulus	1400	MPa	ISO 178
Tensile modulus (1 mm/min)	1500	MPa	ISO 527-2
Tensile stress at yield (50 mm/min)	26	MPa	ISO 527-2
Tensile stress at yield (50 mm/min)	5	MPa	ISO 527-2
Charpy notched 23°C/24h	5	kJ/m ²	ISO 179-1
Charpy impact strength, notched (-20 °C)	3.5	kJ/m ²	ISO 179-1
Heat deflection temperature B (0.45 MPa) ¹	95	°C	ISO 75-2

¹ Measured on injection moulded specimens acc. to ISO 1873-2

* Data should not be used for specification work

Processing techniques

This product is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

Processing setting	Typical value/range
Melt temperature	210 - 260 °C
Holding pressure ²	200 - 500 bar
Mould temperature	10 - 30 °C
Injection speed	As high as possible.

² Minimum to avoid sink marks.

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

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Packaging and storage

BH374MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odour generation and colour changes and can have negative effects on the physical properties of this product.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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