

Polypropylene

BJ998MO

Polypropylene Heterophasic Copolymer

Description

BJ998MO - is a very high melt flow heterophasic copolymer with high/medium impact strength and stiffness. This grade is designed for high-speed injection moulding and contains nucleating and antistatic additives.

The material is nucleated with Borealis Nucleation Technology (BNT). Flow properties, nucleation and good stiffness give potential for cycle time reduction. Components moulded from this grade have good demoulding properties and combine good stiffness, gloss and antistatic properties with good low-temperature impact strength.

Cas No. 9010-79-1

Typical characteristics

BJ998MO can be described with following typical characteristics:

High stiffness	Good gloss
High impact strength	Excellent antistatic properties

Applications

BJ998MO is intended for following applications:

Caps and closures	Thin wall containers
Lids	Thin wall packaging

Physical properties

Property	Typical value *	Unit	Test method
Density	905	kg/m ³	ISO 1183-1
Melt flow rate (230 °C/2.16 kg)	100	g/10min	ISO 1133-1
Flexural modulus	1300	MPa	ISO 178
Charpy impact strength, notched (-20 °C)	3	kJ/m ²	ISO 179-1/1eA
Charpy impact strength, notched (23 °C)	5	kJ/m ²	ISO 179-1/1eA
Tensile modulus (1 mm/min)	1400	MPa	ISO 527-2
Tensile strain at yield (50 mm/min)	5	%	ISO 527-2
Tensile stress at yield (50 mm/min)	25	MPa	ISO 527-2
Heat deflection temperature B (0.45 MPa) ¹	100	°C	ISO 75-2

* Data should not be used for specification work

¹ Measured on injection moulded specimens acc. to ISO 1873-2

Processing techniques

This product is easy to process with standard injection moulding machines

Processing setting	Typical value/range
Melt temperature	210 - 280 °C
Holding pressure ²	200 - 500 bar
Mould temperature	10 - 30 °C
Injection speed	As high as possible.

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² Minimum to avoid sink marks.

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

Packaging and storage

BJ998MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odour generation and colour changes and can have negative effects on the physical properties of this product.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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