

## Polypropylene

# Daplen™ EE250AI

## Polypropylene Elastomer Modified Compound

### Description

Daplen EE250AI is a 20% mineral filled elastomer modified polypropylene compound intended for injection molding. This material has a very good balance between impact strength and stiffness and gives parts with good aesthetic quality.

### Typical characteristics

Daplen EE250AI can be described with following typical characteristics:

High scratch resistance	Easy processing
No tendency to show stickiness after UV exposure	Excellent stiffness impact balance

### Applications

Daplen™ EE250AI is intended for following applications:

Automotive interior applications	Window frames
Center consoles	Trunk claddings
Seat claddings	Interior trims

### Physical properties

Property	Typical value *	Unit	Test method
Density	1040	kg/m <sup>3</sup>	ISO 1183-1
Melt flow rate (230 °C/2.16 kg)	13	g/10min	ISO 1133-1
Flexural modulus (2 mm/min)	1850	MPa	ISO 178
Tensile strength (50 mm/min)	20	MPa	ISO 527-2
Heat deflection temperature B (0.45 MPa)	94	°C	ISO 75-2
Charpy impact strength, notched (23 °C)	25	kJ/m <sup>2</sup>	ISO 179-1/1eA
Charpy impact strength, notched (-20 °C)	3	kJ/m <sup>2</sup>	ISO 179-1/1eA

\* Data should not be used for specification work

Values determined on standard injection molded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

### Other properties

Property	Typical value *	Unit	Test method
Fogging (100 °C, 16 h)	<1.5	mg	DIN 75201
Total emission (headspace)	<40	µg C/g	VDA277

\* Data should not be used for specification work

### Processing techniques

Daplen EE250AI is easy to process with standard injection molding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following parameters should be used as guidelines:

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Processing setting	Typical value/range
Feeding temperature	40 - 80 °C
Mass temperature	210 - 250 °C
Back pressure	Low to medium
Holding pressure	30 - 60 MPa
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

The actual conditions will depend on the type of equipment used.

### Packaging and storage

Daplen EE250AI should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odour generation and colour changes and can have negative effects on the physical properties of this product.

### Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website [www.borealisgroup.com](http://www.borealisgroup.com).

### Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites [www.borealisgroup.com](http://www.borealisgroup.com) and [www.borealiseverminds.com](http://www.borealiseverminds.com).

### Regional Availability

Europe

South America: grade available under the name Daplen EE250AIB

For information on regional availability please contact Borealis Sales Representative.

### Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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