

Polyethylene

BorShape™ FX1002

Description

BorShape™ FX1002 is a blown film grade.

BorShape™ FX1002 is a high alpha olefin terpolymer polyethylene film grade combining excellent extrusion behaviour and superior mechanical properties which are kept in cold conditions.

BorShape™ FX1002 has been specially developed to deliver high throughput while achieving high toughness and high stiffness levels.

Cas No. 60785-11-7

BorShape™ FX1002 contains:

Antioxidant

Applications

BorShape™ FX1002 is intended for following applications:

Collation shrink	Liquid packaging
Flexible packaging	Medium duty bags
Frozen food packaging	Refuse bags
Heavy-duty bags	

Physical properties

Property	Typical value *	Unit	Test method
Density	937	kg/m³	ISO 1183-1
Melt flow rate (190 °C/5 kg)	2.00	g/10min	ISO 1133-1
Melt flow rate (190 °C/21.6 kg)	42.0	g/10min	ISO 1133-1
Melting temperature	128	°C	ISO 11357-3

* Data should not be used for specification work

BorShape™ is a trademark of the Borealis Group



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Film properties

Property	Typical value *	Unit	Test method
Tensile Modulus MD ¹	525	MPa	ISO 527-3
Tensile Modulus TD ¹	750	MPa	ISO 527-3
Tensile stress at break MD	55	MPa	ISO 527-3
Tensile stress at break TD	45	MPa	ISO 527-3
Tensile strain at break MD	550	%	ISO 527-3
Tensile strain at break TD	750	%	ISO 527-3
Dart drop	240	g	ISO 7765-1
Instrumented puncture test, Total penetration energy	15	J/mm	ISO 7765-2
Tear resistance (Elmendorf) MD ²	30	N/mm	ISO 6383/2
Tear resistance (Elmendorf) TD ²	300	N/mm	ISO 6383/2
Haze	65	%	ASTM D1003
Gloss 45°	9	GU	ASTM D2457
Coefficient of friction (Dynamic)	0.30	-	ISO 8295

¹ Internal method

² Relative Tear resistance

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Film properties measured on 40 µm blown film extruded on a 60 mm Windmüller & Hölscher extruder L/D = 30, die diameter 200 mm, die gap 1.4 mm, BUR = 3:1, FLH = 3.5DD

Processing techniques

BorShape™ FX1002 is easily processed on conventional extruders.

BorShape™ FX1002 can be processed in most types of blown film equipment, incl. LDPE, LLDPE or even HDPE extruders. The balance of draw down properties and bubble stability is superior to conventional LLDPE and LDPE.

Thicknesses of 10 to >200µm can be processed with good bubble stability. BorShape™ FX1002 is well suited for coextrusion.

Recommended extrusion temperature is 190°C-210°C. Conventional die gaps can be used without sharkskin or draw down problems. A gap of 1,0-1,5 mm will give the best balance between extruder pressure and physical properties in the film.

BorShape™ FX1002 is sensitive to the orientation obtained by the film blowing conditions like Blow Up Ratio (BUR) and Frost Line Height (FLH). Higher impact can be achieved by rising the FLH and 4DD. High BUR (>2) also results in improved mechanical properties and better balance in MD/TD.

Packaging and storage

BorShape™ FX1002 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. When correctly stored in unopened original package, and according to the above guidelines, the material has a shelf life of 12 months from the date of production. Improper storage can initiate degradation, which can result in odor generation and color changes and can have negative effects on the physical properties of this product.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

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Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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