

Polyethylene

BorShape™ FX1003

Description

BorShape™ FX1003 is a blown film grade.

It is a high alpha olefin terpolymer polyethylene film grade combining excellent extrusion behaviour and superior mechanical properties. BorShape™ FX1003 has been specially developed to deliver high throughput while achieving high toughness and high stiffness levels.

Cas No. 60785-11-7

BorShape™ FX1003 contains:

Antioxidants

Applications

BorShape™ FX1003 is intended for following applications:

Collation shrink	Medium duty bags
Heavy-duty bags	Monoaxial oriented film
Lamination film	Refuse bags
Liquid packaging	
PCR incorporation	

Physical properties

Property	Typical value *	Unit	Test method
Density	941	kg/m³	ISO 1183-1
Melt flow rate (190 °C/2.16 kg)	0.35	g/10min	ISO 1133-1
Melt flow rate (190 °C/5 kg)	1.5	g/10min	ISO 1133-1
Melting temperature	128	°C	ISO 11357-3

* Data should not be used for specification work

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Film properties

Property	Typical value *	Unit	Test method
Tensile Modulus MD ¹	630	MPa	ISO 527-3
Tensile Modulus TD ¹	850	MPa	ISO 527-3
Tensile stress at break MD	55	MPa	ISO 527-3
Tensile stress at break TD	45	MPa	ISO 527-3
Tensile strain at break MD	570	%	ISO 527-3
Tensile strain at break TD	740	%	ISO 527-3
Dart drop	240	g	ISO 7765-1
Instrumented puncture test, Total penetration energy	15	J/mm	ISO 7765-2
Tear resistance (Elmendorf) MD ²	25	N/mm	ISO 6383/2
Tear resistance (Elmendorf) TD ²	260	N/mm	ISO 6383/2
Haze	70	%	ASTM D1003
Gloss 45°	6	GU	ASTM D2457
Coefficient of friction (Dynamic)	0.25	-	ISO 8295

¹ Internal method.

² Relative Tear resistance.

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Film properties measured on 40 µm blown film on 60 mm Windmüller & Hölscher extruder L/D = 30, die diameter 200 mm, die gap 1.4 mm, BUR =3:1, FLH = 3.5DD

Processing techniques

BorShape™ FX1003 is easily processed on conventional extruders.

BorShape™ FX1003 can be processed in most types of blown film equipment, incl. LDPE, LLDPE or even HDPE extruders. The balance of draw down properties and bubble stability is superior to conventional LLDPE and LDPE. Thicknesses of 10 to >200µm can be processed with good bubble stability. BorShape™ FX1003 is well suited for coextrusion.

Recommended extrusion temperature is 190°C-210°C. Conventional die gaps can be used without sharkskin or draw down problems. A gap of 1,0-1,5 mm will give the best balance between extruder pressure and physical properties in the film.

BorShape™ FX1003 is sensitive to the orientation obtained by the film blowing conditions like Blow Up Ratio (BUR) and Frost Line Height (FLH). Higher impact can be achieved by rising the FLH at 4DD. High BUR (>2) also results in improved mechanical properties and better balance in MD/TD.

Packaging and storage

BorShape™ FX1003 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. When correctly stored in unopened original package, and according to the above guidelines, the material has a shelf life of 12 months from the date of production. Improper storage can initiate degradation, which can result in odor generation and color changes and can have negative effects on the physical properties of this product.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency.

Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

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Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.