### **PRODUCT DATA SHEET**

# **Polypropylene**

# HD204CF

# **Polypropylene Homopolymer**

#### **Description**

HD204CF is a homopolymer film resin, suitable for the manufacturing of unoriented film on chill roll process.

HD204CF contains:

no Antiblocking agent

no Slip agent

no Calcium stearate

### **Typical characteristics**

HD204CF can be described with following typical characteristics:

Easy processability High stiffness

Good mechanical properties Good optical properties

Heat sterilisable

#### **Applications**

HD204CF is intended for following applications:

Flower packaging Textile packaging film Food packaging Stationery film

Lamination film

#### **Physical properties**

| Property                               | Typical value * | Unit    | Test method |
|--|-----------------|---------|-------------|
| Melt flow rate (230 °C/2.16 kg)        | 8               | g/10min | ISO 1133-1  |
| Flexural modulus <sup>1</sup>          | 1350            | MPa     | ISO 178     |
| Melting temperature                    | 164             | °C      | ISO 11357-3 |
| Vicat softening temperature A50 (10 N) | 155             | °C      | ISO 306     |

 $<sup>^{\</sup>rm 1}$  Measured on injection moulded specimens, conditioned at 23  $^{\rm \circ}{\rm C}$  and 50 % relative humidity

#### Packaging and storage

HD204CF should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odour generation and colour changes and can have negative effects on the physical properties of this product.

#### **Product compliance documents**

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.



<sup>\*</sup> Data should not be used for specification work

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### Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

#### **Disclaimer**

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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