

## Polypropylene

# HG385MO

### Polypropylene Homopolymer

#### Description

HG385MO is a polypropylene homopolymer intended for injection moulding. This product is characterized by excellent flow properties combined with a narrow molecular weight distribution well suited for low distortion products.

This grade uses Borealis Nucleation Technology (BNT) to increase productivity by cycle time reduction.

BNT in combination with excellent stiffness and good flow properties creates a high potential for wall-thickness reduction. As with all BNT grades, product originating from this grade offer excellent dimension consistency with respect to different colors

Products moulded from this grade exhibit excellent dimension consistency combined with high stiffness.

Cas No. 9003-07-0

#### Typical characteristics

HG385MO can be described with following typical characteristics:

High stiffness

Excellent antistatic properties

#### Applications

HG385MO is intended for following applications:

Articles requiring good antistatic properties

Caps and closures

#### Physical properties

Property	Typical value *	Unit	Test method
Density	905	kg/m <sup>3</sup>	ISO 1183-1
Melt flow rate (230 °C/2.16 kg)	25	g/10min	ISO 1133-1
Flexural modulus	1700	MPa	ISO 178
Charpy impact strength, notched (23 °C)	3.0	kJ/m <sup>2</sup>	ISO 179-1/1eA
Tensile modulus (1 mm/min)	1750	MPa	ISO 527-2
Tensile strain at yield (50 mm/min)	8	%	ISO 527-2
Tensile stress at yield (50 mm/min)	36	MPa	ISO 527-2
Heat deflection temperature B (0.45 MPa) <sup>1</sup>	108	°C	ISO 75-2

\* Data should not be used for specification work

<sup>1</sup> Measured on injection moulded specimens acc. to ISO 1873-2

#### Processing techniques

HG385MO is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

Processing setting	Typical value/range
Melt temperature	220 - 260 °C
Holding pressure <sup>2</sup>	200 - 500 bar
Injection speed	As high as possible.

<sup>2</sup> Minimum to avoid sink marks.

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters.

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### Packaging and storage

HG385MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odour generation and colour changes and can have negative effects on the physical properties of this product.

### Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website [www.borealisgroup.com](http://www.borealisgroup.com).

### Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites [www.borealisgroup.com](http://www.borealisgroup.com) and [www.borealiseverminds.com](http://www.borealiseverminds.com).

### Disclaimer

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