Polypropylene
HK060AE
Polypropylene Homopolymer

Description
HK060AE

Applications
HK060AE has been developed especially for applications like:

Front end carriers
Under body shieldings
Noise shields
Dashboard carriers
Battery supports

Special Features
HK060AE contains a basic conversion and long term heat stabilisation.

Physical Properties

Property	Typical Value Data should not be used for specification work	Test Method
Density	905 kg/m³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	125 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.550 MPa	ISO 178
Tensile Strength (50 mm/min)	35 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	91 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	1,0 kJ/m²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	0,9 kJ/m²	ISO 179/1eA
Charpy Impact Strength, notched (-30 °C)	0,8 kJ/m²	ISO 179/1eA
Charpy Impact Strength, notched (23 °C)	1,0 kJ/m²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	0,9 kJ/m²	ISO 179/1eA
Charpy Impact Strength, notched (-30 °C)	0,8 kJ/m²	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Processing Techniques
The actual conditions will depend on the type of equipment used.

HK060AE is easy to process with standard direct LFT/injection moulding machines. It can also easily be converted in the GMT process.To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C.

Mass temperature	200 - 250 °C	on double belt presses
Mass temperature	220 - 270 °C	for direct LFT compression or injection moulding
Mould temperature	30 - 60 °C	
Injection speed	Low to medium	

Storage
HK060AE should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

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Safety
Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Recycling
The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

Regional Availability
Europe
For information on regional availability please contact Borealis Sales Representative.

Issuer:
Marketing Automotive / Daniel Bahls
Product Management / Ramesh Selvasankar

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.

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