

SAFETY DATA SHEET

Visico™ LE4438

Version 1.0

Revision Date:
2024/04/26

Date of last issue: -
Date of first issue: 2024/04/26

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Visico LE4438

Recommended use of the chemical and restrictions on use

Recommended use : Raw material for plastics industry
Restrictions on use : Use only according to our recommendations.

Manufacturer or supplier's details

Supplier : Borealis AG
Trabrennstrasse 6-8, 1020 Vienna, Austria
Telephone: +43 1 22400 0

Emergency telephone number : 080-880-0455 (3E), Access code: 336296


E-mail address : sds@borealisgroup.com

2. HAZARDS IDENTIFICATION

GHS Classification

Skin sensitisation : Category 1
Reproductive toxicity : Category 1B
Specific target organ toxicity - repeated exposure : Category 2 (Immune system)
Long-term (chronic) aquatic hazard : Category 3

GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.
H360 May damage fertility or the unborn child.
H373 May cause damage to organs (Immune system) through prolonged or repeated exposure.

Visico is a trademark of the Borealis group.

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H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

:

Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container according to waste-related laws

Other hazards which do not result in classification

The product burns, but is not classified as flammable.

Dust from the product gives a potential risk for dust explosion.

During crosslinking reaction in combination with base resin: methanol (Flam. Liq. 2; H225, Acute Tox. 3; H301, Acute Tox. 3; H311, Acute Tox. 3; H331, STOT SE 1; H370) is released.

In contact with water or moisture methanol will be released.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : The product is a polyethylene copolymer.
It contains stabilisers.

Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
dioctyltin dilaurate	dioctyltin dilaurate	3648-18-8	>= 1 - < 5
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	6,6'-di-tert-	96-69-5	>= 1 - < 2.5

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	butyl-4,4'-thiodi-m-cresol		
fatty acids, C16-18, zinc salts	fatty acids, C16-18, zinc salts	91051-01-3	>= 1 - < 5
dioctyltin dilaurate	dioctyltin dilaurate	3648-18-8	>= 1 - < 5
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	96-69-5	>= 1 - < 2.5
zinc dioctadecanoate	zinc dioctadecanoate	557-05-1	>= 1 - < 5
fatty acids, C16-18, zinc salts	fatty acids, C16-18, zinc salts	91051-01-3	>= 1 - < 5
poly[ethene-co-(ethyl 2-propenoate)](0.85:0.15 w)	poly[ethene-co-(ethyl 2-propenoate)](0.85:0.15 w)	9010-86-0	>= 90 - < 95
3,5-bis(1,1-dimethylethyl)-4-hydroxy-2,2-bis(3-(3,5-di(1,1-dimethylethyl)-4-hydroxyphenyl)-1-oxypropoxy methyl) 1,3-propandiyl benzenepropanoate	3,5-bis(1,1-dimethylethyl)-4-hydroxy-2,2-bis(3-(3,5-di(1,1-dimethylethyl)-4-hydroxyphenyl)-1-oxypropoxy methyl) 1,3-propandiyl benzenepropanoate	6683-19-8	>= 1 - < 5
N,N'-bis(3,5-di(1,1-dimethylethyl)-4-hydroxyphenyl) propioneamine	N,N'-bis(3,5-di(1,1-dimethylethyl)-4-hydroxyphenyl) propioneamine	32687-78-8	>= 1 - < 5
hexadecyltrimethoxysilane	hexadecyltrimethoxysilane	16415-12-6	>= 1 - < 5

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4. FIRST AID MEASURES

In case of eye contact	: Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if irritation develops and persists.
In case of skin contact	: If molten material comes in contact with the skin, cool with plenty of water. DO NOT remove solidified product, as removal could result in severe tissue damage. Obtain medical attention. Wash off with soap and plenty of water. Call a physician if irritation develops or persists.
If inhaled	: Move to fresh air in case of accidental inhalation of vapours or decomposition products. Seek medical advice immediately.
If swallowed	: If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately.
Most important symptoms and effects, both acute and delayed	: Inhalation of dust may irritate the respiratory tract. Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract. Symptoms of poisoning (methanol): Daze Dizziness Nausea Abdominal pain Respiratory disorders Symptoms of poisoning, prolonged exposure (methanol): Blindness May cause an allergic skin reaction. May damage fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.
Notes to physician	: Treat symptomatically. No specific instructions needed.

5. FIREFIGHTING MEASURES

Suitable and unsuitable extinguishing media

Suitable extinguishing media	: Water in spread jet, dry chemicals, foam or carbon dioxide.
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Principal toxicant in the smoke is carbon monoxide.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

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- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
- Environmental precautions : It is recommended to implement systems and practices (such as Operation Clean Sweep®) to prevent accidental release of plastics in to the environment.

Should not be released into the environment.
- Methods and materials for containment and cleaning up : Vacuum or sweep up spill.
All spill of material must be removed immediately to prevent slipping accidents.
Recycle or dispose loose material properly.
Do not flush into surface water or sanitary sewer system.

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Dust from the product gives a potential risk for dust explosion.
All equipment shall be grounded.
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
- Advice on safe handling : During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released.
Provide adequate ventilation.
Local exhaust ventilation may be necessary.
Avoid inhalation of dust and decomposition fumes.
Avoid contact with skin and eyes.
- Conditions for safe storage : Store locked up.
Further information on storage stability : Keep in a dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
dioctyltin dilaurate	3648-18-8	TWA	0.1 mg/m ³ (Tin)	KR OEL
Further information: Substances designated by 'Skin' may be absorbed into the bloodstream through the skin, mucous membrane and eye and contribute to the overall effect. (Skin notation does not apply to the skin irritant)				

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		TWA	0.1 mg/m3 (Tin)	ACGIH
		STEL	0.2 mg/m3 (Tin)	ACGIH
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	96-69-5	TWA (Inhalable particulate matter)	1 mg/m3	ACGIH
zinc dioctadecanoate	557-05-1	TWA (Inhalable fraction)	10 mg/m3	KR OEL
		TWA (Inhalable particulate matter)	10 mg/m3	ACGIH
		TWA (Respirable particulate matter)	3 mg/m3	ACGIH

Other ingredients, which are listed in section 3 but not listed in this section, do not have established occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methanol	67-56-1	TWA	200 ppm	KR OEL
		Further information: Substances designated by 'Skin' may be absorbed into the bloodstream through the skin, mucous membrane and eye and contribute to the overall effect. (Skin notation does not apply to the skin irritant)		
		STEL	250 ppm	KR OEL
		Further information: Substances designated by 'Skin' may be absorbed into the bloodstream through the skin, mucous membrane and eye and contribute to the overall effect. (Skin notation does not apply to the skin irritant)		
		TWA	200 ppm	KR PEL
		STEL	250 ppm	KR PEL
		TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH

Engineering measures : Provide adequate ventilation.
Local exhaust ventilation may be necessary.

Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.

Respiratory protection : In case of dust development use dust mask.
In the case of vapour formation use a respirator with an

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	approved filter. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
Eye protection	: Safety glasses
Hand protection	
Material	: butyl-rubber
Break through time	: >= 480 min
Glove thickness	: 0.5 mm
Material	: Fluorinated rubber
Break through time	: >= 480 min
Glove thickness	: 0.4 mm
Remarks	: Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
Skin and body protection	: Protective clothing
Hygiene measures	: When using do not eat, drink or smoke. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: pellets
Colour	: natural colour
Odour	: odourless
Odour Threshold	: Methanol: Do NOT rely on the odour: olfactory level is above the exposure limit.
pH	: Not applicable insoluble
Melting range	: 100 - 140 °C
Boiling range	: Decomposes on heating.
Flash point	: Not applicable (solid)
Evaporation rate	: Not applicable (solid)

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Flammability (solid, gas)	:	The product is not flammable.
Upper explosion limit / Upper flammability limit	:	Not applicable
Lower explosion limit / Lower flammability limit	:	Not applicable
Vapour pressure	:	Not applicable (solid)
Bulk density	:	500 - 600 kg/m ³
Solubility(ies)	:	
Water solubility	:	insoluble
Relative vapour density	:	Not applicable
Density	:	0.9 - 1.0 g/cm ³
Partition coefficient: n-octanol/water	:	Not applicable insoluble
Auto-ignition temperature	:	> 320 °C
Viscosity	:	
Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle size	:	3 - 10 mm Method: Image analysis (surface-based)

10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions	:	Stable under recommended storage conditions. The product is a stable thermoplastic, with no chemical reactivity., The intended crosslinking reaction occurs in combination with the base resin and moisture: at ambient conditions, in sauna or hot water bath. In contact with water or moisture methanol will be released.
Conditions to avoid	:	Exposure to moisture Extremes of temperature and direct sunlight.
Incompatible materials	:	None known.
Hazardous decomposition products	:	Under fire conditions: Carbon monoxide During processing and thermal treatment of the product, small

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amounts of volatile hydrocarbons may be released.
During crosslinking reaction in combination with base resin:
methanol

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

Health hazard information

Acute toxicity

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

Respiratory sensitisation

No data available

Skin sensitisation

May cause an allergic skin reaction.

Carcinogenicity

No data available

Germ cell mutagenicity

No data available

Reproductive toxicity

May damage fertility or the unborn child.

STOT - single exposure

No data available

STOT - repeated exposure

May cause damage to organs (Immune system) through prolonged or repeated exposure.

Repeated dose toxicity

No data available

Aspiration toxicity

No data available

Experience with human exposure

No data available

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Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks : During crosslinking reaction in combination with base resin: methanol (Flam. Liq. 2; H225, Acute Tox. 3; H301, Acute Tox. 3; H311, Acute Tox. 3; H331, STOT SE 1; H370) is released. Methanol: Toxic by inhalation, in contact with skin and if swallowed. Causes damage to organs.

Remarks : Inhalation of dust may irritate the respiratory tract. Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

6,6'-di-tert-butyl-4,4'-thiodi-m-cresol:

Toxicity to fish : LC50 (fathead minnow (*Pimephales promelas*)): 0.36 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (*Daphnia magna* (Water flea)): 0.16 mg/l
Exposure time: 48 h

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

6,6'-di-tert-butyl-4,4'-thiodi-m-cresol:

Toxicity to fish : LC50 (fathead minnow (*Pimephales promelas*)): 0.36 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (*Daphnia magna* (Water flea)): 0.16 mg/l
Exposure time: 48 h

M-Factor (Acute aquatic toxicity) : 1

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M-Factor (Chronic aquatic toxicity) : 1

Persistence and degradability

Product:

Biodegradability : Remarks: Not readily biodegradable.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not accumulate in organisms.

Mobility in soil

Product:

Mobility : Remarks: Not expected to adsorb on soil.

Remarks: The product is insoluble and floats on water.

Other adverse effects

Product:

Additional ecological information : Should not be released into the environment.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.

Disposal precautions

Dispose of contents and container according to wastes control act.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

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UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable

IATA-DGR

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

Refer to section 15 for specific national regulation.

Special precautions for user

Remarks : Not dangerous goods in the meaning of ADR/RID, ADN, IMDG-Code, ICAO/IATA-DGR

15. REGULATORY INFORMATION

National regulatory information

Regulation under the Occupational Safety and Health Act

Harmful Substances Prohibited from Manufacturing

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

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Harmful Agents to be kept below Occupational Exposure Limits

Chemical name	CAS-No.
Tin (Organic compounds)	3648-18-8
Zinc stearate	557-05-1

Harmful Agents Required to be kept below Permission Levels

Not applicable

Hazardous substances requiring management

Chemical name	CAS-No.	Threshold limits (%)
	3648-18-8	>= 1 %
	557-05-1	>= 1 %
	91051-01-3	>= 1 %

Special Management Materials

Not applicable

Controlled Substances Subject to Environment Monitoring

Chemical name	CAS-No.	Threshold limits (%)
Tin and its compounds	3648-18-8	>= 1 %

Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
Tin and its compounds	3648-18-8	>= 1 %

Regulation under the Chemicals Control Act

Toxic Chemicals

Not applicable

Restricted Chemicals

Not applicable

Prohibited Chemicals

Not applicable

Toxic Release Inventory

Chemical name	CAS-No.	Group	Threshold limits (%)
Tin and its compounds	3648-18-8	Group II	>= 1 %
Zinc and its compounds	557-05-1	Group II	>= 1 %
Zinc and its compounds	91051-01-3	Group II	>= 1 %

Accident Precaution Chemicals

Not applicable

Wastes Control Act

Industrial general wastes

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Follow article 13 of the act to dispose the product waste

16. OTHER INFORMATION

Further information

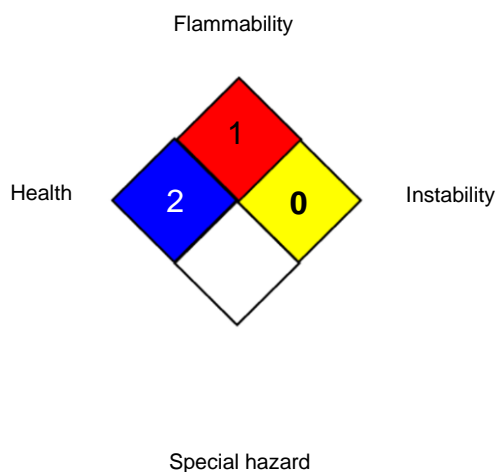
Sources of key data used to compile the Safety Data Sheet : The classification information of components is based on raw material supplier data.
Issuing date : 2024/04/26

Revision number and date

Number of Revision : 1.0
Revision Date : 2024/04/26
Other information : Issued according to: Standards for classification and labeling of chemical substances and material safety data sheet (ministry of employment and labor public notice No. 2016-19)
Issuer : Borealis, Group Product Stewardship

Date format : yyyy/mm/dd

NFPA:



Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
KR OEL : Harmful Agents to be kept below Occupational Exposure Limits

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KR PEL	:	Harmful Agents Required to be kept below Permission Levels
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
KR OEL / TWA	:	Time Weighted Average
KR OEL / STEL	:	Short Term Exposure Limit
KR PEL / TWA	:	TWA
KR PEL / STEL	:	STEL

AllC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

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Disclaimer

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of Borealis' products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

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