

Post-consumer recycle

Borcycle™ NAV101L

Low Density Polyethylene

Accelerating Action
on Circularity

Description

Borcycle™ NAV101L belongs to the Borcycle™ M grade portfolio. It is a 100% post-consumer, transparent, gel-reduced Low Density Polyethylene recycle (rLDPE) supplied in pellet form for high-end blown film applications. Borcycle™ NAV101L is an ideal LDPE used where sustainability and circularity matter. Borcycle™ NAV101L is a 100% post-consumer recycle including a large part of recycled post-consumer plastic waste coming from pre-sorted municipal (household) waste. Borcycle™ NAV101L is part of Recyclacert certificate. Due to the nature of recycles, some variation in color can be observed between batches.

Cas No. 9002-88-4

Typical characteristics

NAV101L can be described with following typical characteristics:

Low gel level

Transparent/natural color

Low odor

Available in homogenized 24-ton truckloads

Filtration: 60 µm

Applications

Borcycle™ NAV101L is intended for following applications:

- Blown film for high-end non-food contact
- High end collation shrink packaging, lamination film and single web flexible packaging
- Non-food contact consumer packaging where transparency and reduced gel content are key parameters

Note: Minor quantity of BorShape® LLDPE significantly boosts mechanical performances Borcycle® NAV101L helping converters, brand owners and retailers meeting their sustainability goals without compromising key mechanical properties for similar packaging performance.

Physical properties

Property	Typical value *	Unit	Test method
Density	0.925	g/cm ³	ISO 1183-1
MFR 190/2,16	0.85	g/10 min	ISO 1133-1
Bulk density	480	g/l	ISO 60
Moisture content ¹	≤ 0.05	%	

* Data should not be used for specification work

¹ internal method

Film properties measured on 40 µm thick blown film produced on 30 mm Collin extruder L/D = 30, die diameter 60 mm, blow up ratio (BUR) = 2.5:1, frost line height (FLH) = 2D.

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Film properties

Property	Typical value *	Unit	Test method
Tensile Modulus MD	215	MPa	ISO 527-3
Tensile Modulus TD	255	MPa	ISO 527-3
Tensile strength MD	15	MPa	ISO 527-3
Tensile strength TD	16	MPa	ISO 527-3
Tensile strain at break MD	230	%	ISO 527-3
Tensile strain at break TD	530	%	ISO 527-3
Tear resistance - Elmendorf	1.6	N	ISO 6383-2
Tear resistance - Elmendorf	4.3	N	ISO 6383-2
Dart drop	75	g	ISO 7765-1
Haze	29	%	ASTM D1003
Gloss 45°	35	GU	ASTM D2457

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Processing techniques

Borcycle™ NAV101L is easily processed on conventional extruders.

Following extrusion parameters should be used as guidelines:

Melt temperature 160 - 190 °C

Due to differences in screw and die head designs the optimum temperature adjustments are individual and should be evaluated for each production line.

Packaging and storage

Borcycle™ NAV101L should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odor generation and color changes and can have negative

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency.

Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

Disclaimer

Recycled plastics are subject to material inconsistencies. mtm/Exoplast makes no warranties which extend beyond the description contained herein and to the best of our knowledge, the information is accurate and reliable as of the date of publication. Because of the multitude of possible influences during the use and application of our products, the information included does not release customers and users from the obligation to examine and test them carefully. Please note that nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose. It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose as mtm/Exoplast do not know the origin of the product. Where necessary, the customer is recommended to obtain a feedstock release from the customer. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products. No liability can be accepted in respect of the use of any mtm/Exoplast product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above. The product(s) mentioned herein are not intended to be used for food contact, drinking water contact, medical, pharmaceutical or healthcare applications and we do not support their use for such applications. Otherwise, our General Terms and Conditions of Sale apply.