

Polyethylene

Recleo™ PE S4007

Post-Consumer Recyclate

Accelerating Action
on Circularity

Description

Recleo PE S4007 is a black low density polyethylene post-consumer recyclate (rLDPE) supplied in pellet form for blown film applications. PE S4007 is ideal LDPE used where sustainability and circularity matter. Recleo PE S4007 is a post-consumer recyclate including a large part of recycled post-consumer plastic waste coming from pre-sorted municipal (household) waste. Recleo PE S4007 is part of the EuCertPlast certificate according to the European Standard EN 15343:2007 (certificate available upon request). Due to the nature of recyclates, some variation in colour can be observed between batches.

Cas No. 9002-88-4

Typical characteristics

Recleo™ PE S4007 can be described with following typical characteristics:

Black (includes black colour masterbatch)

Filtration: 100 µm

Available in homogenised 24-ton truckloads

Applications

Recleo™ PE S4007 is intended for following applications:

- Black garbage bags
- Construction films
- Black industrial films

Physical properties

Property	Typical value *	Unit	Test method
Density	0.945	g/cm³	ISO 1183
Melt flow rate (190 °C/2.16 kg)	0.7	g/10 min	ISO 1133-1
Bulk density	510	g/l	ISO 60
Moisture content ¹	≤0.1	%	

* Data should not be used for specification work

¹ internal method

Recleo™ is a trademark of the Borealis Group

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Film properties

Property	Typical value *	Unit	Test method
Tensile Modulus MD	250	MPa	ISO 527-3
Tensile Modulus TD	290	MPa	ISO 527-3
Tensile strength MD	12	MPa	ISO 527-3
Tensile strength TD	12	MPa	ISO 527-3
Tensile strain at break MD	150	%	ISO 527-3
Tensile strain at break TD	510	%	ISO 527-3
Tear resistance (Elmendorf) MD	1.2	N	ISO 6383-2
Tear resistance (Elmendorf) TD	5.5	N	ISO 6383-2
Dart drop	35	g	ISO 7765-1

* Data should not be used for specification work

Processing techniques

Recleo PE S4007 is easily processed on conventional extruders. Following extrusion parameters should be used as guideline:

Processing setting	Typical value/range
Melt temperature	160 - 190 °C

Due to differences in screw and die head designs the optimum temperature adjustments are individual and should be evaluated for each production line.

Packaging and storage

Recleo™ PE S4007 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which can result in odour generation and colour changes and can have negative effects on the physical properties of this product.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency.

Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

Disclaimer

Recycled plastics are subject to material inconsistencies. mtm/Exoplast makes no warranties which extend beyond the description contained herein and to the best of our knowledge, the information is accurate and reliable as of the date of publication. Because of the multitude of possible influences during the use and application of our products, the information included does not release customers and users from the obligation to examine and test them carefully. Please note that nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose. It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose as mtm/Exoplast do not know the origin of the product. Where necessary, the customer is recommended to obtain a feedstock release from the customer. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products. No liability can be accepted in respect of the use of any mtm/Exoplast product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above. The product(s) mentioned herein are not intended to be used for food contact, drinking water contact, medical, pharmaceutical or healthcare applications and we do not support their use for such applications. Otherwise, our General Terms and Conditions of Sale apply.