

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

Dipolen™ SL-95

Version 1.0

Revision Date: 29.09.2025

Former date: -

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Dipolen SL-95

Unique Formula Identifier (UFI) : YURJ-KHG4-FT7X-F1PD

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Raw material for plastics industry

1.3 Details of the supplier of the safety data sheet

Supplier : Borealis GmbH
Trabrennstrasse 6-8, 1020 Vienna, Austria
Telephone: +43 1 22400 0

E-mail address : sds@borealisgroup.com

1.4 Emergency telephone

+1 760 476 3962 (3E), Access code: 336296

SECTION 2: Hazards identification


2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitization, Category 1 H317: May cause an allergic skin reaction.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms : 

Signal Word : Warning

Hazard Statements : H317 May cause an allergic skin reaction.

Precautionary Statements : **Prevention:**

Dipolen is a trademark of the Borealis group.

Borealis GmbH | Trabrennstrasse 6-8 | 1020 Vienna | Austria
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FN 269858a | CCC Commercial Court of Vienna | Website www.borealisgroup.com



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P261 Avoid breathing dust.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

N,N',N'',N'''-tetrakis(4,6-bis(butyl-(N-methyl-2,2,6,6-tetramethylpiperidin-4-yl)amino)triazin-2-yl)-4,7-diazadecane-1,10-diamine
Poly[(N,N''-1,2-ethanediylbis-1,3-propanediamine)-co-(2,4,6-trichloro-1,3,5-triazine)-co-(N-butyl-2,2,6,6-tetramethyl-4-piperidinam
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol
maleic anhydride

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

The product burns, but is not classified as flammable.
Dust from the product gives a potential risk for dust explosion.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : It contains post-industrial recycled polymer.
It contains carbon black.

Components

Chemical name	CAS-No.	Classification	Concentration
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	EC-No. Index-No. Registration number		(% w/w)
N,N',N'',N'''-tetrakis(4,6-bis(butyl-(N-methyl-2,2,6,6-tetramethylpiperidin-4-yl)amino)triazin-2-yl)-4,7-diazadecane-1,10-diamine	106990-43-6 401-990-0 613-078-00-1 01-0000015180-83	Skin Sens. 1; H317 Aquatic Chronic 2; H411 STOT RE 2; H373	>= 0,25 - < 1
bis(2,2,6,6-tetramethyl-4-piperidinyl)decanedioate	52829-07-9 258-207-9	Eye Dam. 1; H318 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 2; H411 M-Factor (Acute aquatic toxicity): 1	>= 0,25 - < 1
Poly[(N,N''-1,2-ethanediylbis-1,3-propanediamine)-co-(2,4,6-trichloro-1,3,5-triazine)-co-(N-butyl-2,2,6,6-tetramethyl-4-piperidinam	136504-96-6 500-311-6 01-2119917320-51	Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 0,25 - < 1
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	96-69-5 202-525-2 01-2119514452-49	Skin Sens. 1; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	>= 0,1 - < 0,25
maleic anhydride	108-31-6 203-571-6 607-096-00-9	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Resp. Sens. 1; H334 Skin Sens. 1A; H317 STOT RE 1; H372 EUH071 specific concentration limit Skin Sens. 1A; H317 >= 0,001 %	>= 0,001 - < 0,1

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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

- | | |
|-------------------------|---|
| If inhaled | : Move to fresh air.
If symptoms persist, call a physician. |
| In case of skin contact | : Wash off with soap and plenty of water.
Call a physician if irritation develops or persists.
If molten material comes in contact with the skin, cool with plenty of water. DO NOT remove solidified product, as removal could result in severe tissue damage. |
| In case of eye contact | : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists. |
| If swallowed | : Rinse mouth with water.
Consult a physician if necessary. |

4.2 Most important symptoms and effects, both acute and delayed

- | | |
|----------|--|
| Symptoms | : Inhalation of dust may irritate the respiratory tract.
Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract.

Skin contact may provoke the following symptoms:
Irritation |
| Risks | : May cause an allergic skin reaction. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | |
|-----------|--|
| Treatment | : Treat symptomatically.
No specific instructions needed. |
|-----------|--|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | |
|------------------------------|---|
| Suitable extinguishing media | : Water in spread jet, dry chemicals, foam or carbon dioxide. |
|------------------------------|---|

5.2 Special hazards arising from the substance or mixture

- | | |
|---------------------------------------|---|
| Specific hazards during fire fighting | : Principal toxicant in the smoke is carbon monoxide. |
|---------------------------------------|---|

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5.3 Advice for firefighters

Special protective equipment : Wear self-contained breathing apparatus and protective suit.
for fire-fighters

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.
Use personal protective equipment.

6.2 Environmental precautions

Should not be released into the environment.

It is recommended to implement systems and practices (such as Operation Clean Sweep®) to prevent accidental release of plastics in to the environment.

6.3 Methods and material for containment and cleaning up

Vacuum or sweep up spill.
All spill of material must be removed immediately to prevent slipping accidents.
Recycle or dispose loose material properly.
Do not flush into surface water or sanitary sewer system.

6.4 Reference to other sections

For personal protection see section 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released. Provide adequate ventilation. Local exhaust ventilation may be necessary. Avoid inhalation of dust and decomposition fumes. Avoid contact with skin and eyes. May cause sensitization of susceptible persons. Personnel sensitised to this substance should not be allowed to handle the product.
Advice on protection against fire and explosion	:	Dust from the product gives a potential risk for dust explosion. All equipment shall be grounded. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

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Hygiene measures : When using do not eat, drink or smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Safety aspects do not require any special precautions in terms of storage.

Further information on storage stability : Keep in a dry place.

7.3 Specific end use(s)

Specific use(s) : Raw material for industry

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

For national exposure limit (OEL) values, check country specific safety data sheets.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Routes of exposure	Potential health effects	Value
N,N',N'',N'''-tetrakis(4,6-bis(butyl-(N-methyl-2,2,6,6-tetramethylpiperidin-4-yl)amino)triazin-2-yl)-4,7-diazadecane-1,10-diamine	Workers	Inhalation	Long-term systemic effects	0,176 mg/m3
	Workers	Dermal	Long-term systemic effects	0,5 mg/kg bw/day
bis(2,2,6,6-tetramethyl-4-piperidinyl)decanedioate	Workers	Inhalation	Long-term systemic effects	1,27 mg/m3
	Workers	Dermal	Long-term systemic effects	1,8 mg/kg bw/day
Poly[(N,N"-1,2-ethanediylbis-1,3-propanediamine)-co-(2,4,6-trichloro-1,3,5-triazine)-co-(N-butyl-2,2,6,6-tetramethyl-4-piperidinam	Workers	Inhalation	Long-term systemic effects	0,56 mg/m3
	Workers	Dermal	Long-term systemic effects	0,16 mg/kg bw/day
6,6'-di-tert-butyl-4,4'-	Workers	Dermal	Long-term systemic	1 mg/kg bw/d

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thiodi-m-cresol			effects	
maleic anhydride	Workers	Inhalation	Long-term	0,081 mg/m3
	Workers	Inhalation	Acute effects	0,2 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
N,N',N'',N'''-tetrakis(4,6-bis(butyl-(N-methyl-2,2,6,6-tetramethylpiperidin-4-yl)amino)triazin-2-yl)-4,7-diazadecane-1,10-diamine	Fresh water	0,06 mg/l
	Sea water	0,006 mg/l
	Fresh water sediment	28,3 mg/kg
	Sea sediment	2,83 mg/kg
bis(2,2,6,6-tetramethyl-4-piperidiny)decanedioate	Fresh water	0,004 mg/l
	Sea water	0,38 µg/l
	Fresh water sediment	5,9 mg/kg dry weight (d.w.)
	Sea sediment	0,59 mg/kg dry weight (d.w.)
Poly[(N,N''-1,2-ethanediylbis-1,3-propanediamine)-co-(2,4,6-trichloro-1,3,5-triazine)-co-(N-butyl-2,2,6,6-tetramethyl-4-piperidinam	Sewage treatment plant	1 mg/l
	Soil	1,18 mg/kg dry weight (d.w.)
	Fresh water	1,2 µg/l
	Sea water	0,12 µg/l
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	Fresh water sediment	0,008 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
	Soil	0,0059 mg/kg dry weight (d.w.)
	Fresh water	0,00016 mg/l
	Sea water	0,000016 mg/l
	Fresh water sediment	5,77 mg/kg dry weight (d.w.)
	Sea sediment	0,577 mg/kg dry weight (d.w.)
	Soil	1,15 mg/kg dry weight (d.w.)

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8.2 Exposure controls

Engineering measures

Provide adequate ventilation.

Local exhaust ventilation may be necessary.

Personal protective equipment

Eye protection : Safety glasses
Use eye protection according to EN 166.

Hand protection

Remarks : Protective gloves
Protective gloves complying with EN 374.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Skin and body protection : Protective clothing

Respiratory protection : In case of insufficient ventilation: Respirator with ABEK-P3 filter or self-contained breathing apparatus.

Protective measures : Appropriate personal protective equipment (PPE) shall be worn in accordance with Regulation (EU) 2016/425.

Environmental exposure controls

General advice : Should not be released into the environment.
It is recommended to implement systems and practices (such as Operation Clean Sweep®) to prevent accidental release of plastics in to the environment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : pellets
Color : black
Odor : slight
Melting point/ range : 100 - 170 °C

Boiling range : Decomposes on heating.

Flammability : The product is not flammable.

Upper explosion limit / Upper flammability limit : Not applicable

Lower explosion limit / Lower flammability limit : Not applicable

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Flash point	: Not applicable, (solid)
Autoignition temperature	: > 320 °C
pH	: Not applicable insoluble
Viscosity	
Viscosity, dynamic	: No data available
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: Not applicable insoluble
Vapor pressure	: Not applicable (solid)
Density	: 0,9 - 1,0 g/cm ³
Particle size	: 3 - 10 mm Method: Image analysis (surface-based)

9.2 Other information

Explosives	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Evaporation rate	: Not applicable (solid)

SECTION 10: Stability and reactivity

10.1 Reactivity

Stable under recommended storage conditions.

10.2 Chemical stability

The product is a stable thermoplastic.

10.3 Possibility of hazardous reactions

Hazardous reactions : None known.

10.4 Conditions to avoid

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Conditions to avoid : Extremes of temperature and direct sunlight.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Under fire conditions:

Carbon monoxide

During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Components:

bis(2,2,6,6-tetramethyl-4-piperidinyloxy)decanedioate:

Acute oral toxicity : LD50 (Rat): 3.700 mg/kg
Method: OECD Test Guideline 423
GLP: no

Acute inhalation toxicity : LC50 (Rat): mg/m³ 500
Exposure time: 4 h
Method: OECD Test Guideline 403
GLP: no

Acute dermal toxicity : LD50 (Rat): > 3170 mg/kg bw
Method: OECD Test Guideline 402
GLP: no

Poly[(N,N"-1,2-ethanediylbis-1,3-propanediamine)-co-(2,4,6-trichloro-1,3,5-triazine)-co-(N-butyl-2,2,6,6-tetramethyl-4-piperidinam)]

Acute oral toxicity : LD50 (Rat): > 3200 mg/kg bw
Remarks: Not classified

maleic anhydride:

Acute oral toxicity : LD50 (Rat): 1090 mg/kg bw
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rabbit): 2620 mg/kg bw

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Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Components:

maleic anhydride:

Species	:	Rabbit
Exposure time	:	4 h
Method	:	OECD Test Guideline 404

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Components:

bis(2,2,6,6-tetramethyl-4-piperidinyloxy)decane:

Species	:	Rabbit
Assessment	:	Causes serious eye damage.
Method	:	OECD Test Guideline 405
Result	:	Irreversible effects on the eye
GLP	:	no

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Based on available data, the classification criteria are not met.

Components:

Poly[(N,N'-1,2-ethanediylbis-1,3-propanediamine)-co-(2,4,6-trichloro-1,3,5-triazine)-co-(N-butyl-2,2,6,6-tetramethyl-4-piperidinam)]:

Test Type	:	Local lymph node assay (LLNA)
Species	:	Mouse
Method	:	OECD Test Guideline 429
Result	:	May cause sensitization by skin contact.
GLP	:	yes

6,6'-di-tert-butyl-4,4'-thiodi-m-cresol:

Test Type	:	Maximization Test
Species	:	Guinea pig
Result	:	May cause sensitization by skin contact.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

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Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Components:

bis(2,2,6,6-tetramethyl-4-piperidinyloxy)decanedioate:

Effects on fertility : Test Type: Extended one-generation reproduction toxicity study
Species: Rat
Application Route: Oral
Fertility: NOAEL (No observed adverse effect level): 109 mg/kg bw/day
Method: OECD Test Guideline 443
GLP: yes

Effects on fetal development : Test Type: Pre-natal
Species: Rabbit
Application Route: Oral
Developmental Toxicity: NOAEL: 60 mg/kg bw/day
Method: OECD Test Guideline 414
GLP: yes

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration toxicity

Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : Inhalation of dust may irritate the respiratory tract.
Prolonged inhalation of high doses of decomposition products

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may give headache or irritation of the respiratory tract.

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis(2,2,6,6-tetramethyl-4-piperidinyl)decanedioate:

Toxicity to fish : LC50 (Lepomis macrochirus (bluegill sunfish)): 4,4 mg/l
Exposure time: 96 h
Test Type: flow-through test
Method: OECD Test Guideline 203
GLP: no

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 8,58 mg/l
Exposure time: 48 h
Test Type: semi-static test
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae/aquatic plants : EC50 (Raphidocelis subcapitata (freshwater green alga)): 0,705 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

M-Factor (Short-term (acute) aquatic hazard) : 1

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,23 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Method: OECD Test Guideline 211
GLP: yes

Poly[(N,N"-1,2-ethanediylbis-1,3-propanediamine)-co-(2,4,6-trichloro-1,3,5-triazine)-co-(N-butyl-2,2,6,6-tetramethyl-4-piperidinam):

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 119 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: OECD Test Guideline 203
GLP: yes

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 7,3 mg/l

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aquatic invertebrates

Exposure time: 48 h
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae/aquatic plants

: EC50 (Raphidocelis subcapitata (freshwater green alga)): 1,2 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

6,6'-di-tert-butyl-4,4'-thiodi-m-cresol:

Toxicity to fish : LC50 (fathead minnow (Pimephales promelas)): 0,36 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 0,16 mg/l
Exposure time: 48 h

M-Factor (Short-term (acute) aquatic hazard)

: 1

M-Factor (Long-term (chronic) aquatic hazard)

: 1

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: Not readily biodegradable.

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not accumulate in organisms.

12.4 Mobility in soil

Product:

Mobility : Remarks: Not expected to adsorb on soil.

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

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12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : Should not be released into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of contents/ container to an approved waste disposal plant.
Check with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number or ID number

Not regulated as a dangerous good

14.2 UN proper shipping name

Not regulated as a dangerous good

14.3 Transport hazard class(es)

Not regulated as a dangerous good

14.4 Packing group

Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

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Remarks : Not dangerous goods in the meaning of ADR/RID, ADN, IMDG-Code, ICAO/IATA-DGR

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

15.2 Chemical Safety Assessment

no

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H334	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361f	:	Suspected of damaging fertility.
H372	:	Causes damage to organs through prolonged or repeated exposure if inhaled.
H373	:	May cause damage to organs through prolonged or repeated exposure.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.
H411	:	Toxic to aquatic life with long lasting effects.
EUH071	:	Corrosive to the respiratory tract.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Repr.	:	Reproductive toxicity

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Resp. Sens.	:	Respiratory sensitization
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitization
STOT RE	:	Specific target organ toxicity - repeated exposure

Further information

Other information : Issued according to Regulation (EC) No 1907/2006, Annex II, and its amendments.
Changes since the last version are highlighted in the margin.
This version replaces all previous versions.

Issuer : Borealis, Group Product Stewardship

Sources of key data used to compile the Material Safety Data Sheet : The classification information of components is based on raw material supplier data.

Classification of the mixture:

Skin Sens. 1 H317

Classification procedure:

Calculation method

Disclaimer

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