# PRODUCT DATA SHEET

# Polypropylene

# BE079UBB

# Polypropylene Compound

#### **Description**

BE079UBB is a polypropylene compound intended for injection moulding.

## **Applications**

BE079UBB has been developed especially for demanding applications in under the bonnet applications.

### **Special Features**

processability

# **Physical Properties**

Property	<b>Typical Value</b> Data should not be used for s	Test Method specification work	
Density	900 kg/m³	ISO 1183	
Melt Flow Rate (230 °C/2,16 kg)	11 g/10min	ISO 1133	
Flexural Modulus (2 mm/min)	950 MPa	ISO 178	
Tensile Stress at Yield (50 mm/min) (23 °C)	20 MPa	ISO 527-2	
Heat Deflection Temperature B (45 MPa)	84 °C	ISO 75-2	
Charpy Impact Strength, notched (23 °C)	50 kJ/m²	ISO 179/1eA	
Charpy Impact Strength, notched (-20 °C)	9 kJ/m²	ISO 179/1eA	
Charpy Impact Strength, notched (-30 °C)	7 kJ/m²	ISO 179/1eA	

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

#### **Processing Techniques**

The actual conditions will depend on the type of equipment used.

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 95° - 105°C. BE079UBB is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

Melt temperature Holding pressure	200 - 240 °C 50-70% of injection
	pressure
Mould temperature	20 - 40 °C
Injection speed	Low to medium

#### Storage

**BE079UBB** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.



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# Regional Availability

South America

For information on regional availability please contact Borealis Sales Representative.

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