

## Polyethylene

# Borstar® HE6062

## High Density Polyethylene Compound for Cable Jacketing

### Description

Borstar HE6062 is a black high density (HD) jacketing compound, which is produced with the Borealis proprietary Borstar bimodal process technology.

Borstar technology allows the manufacturing of polymers outside the traditional MFR and density range making it possible to optimize processability, reduce shrinkage and yet provide excellent physical toughness and environmental stress crack resistance (ESCR).

Borstar HE6062 contains 2.5% well-dispersed carbon black in order to ensure excellent weathering resistance.

### Typical characteristics

Borstar HE6062 can be described with following typical characteristics:

Superior processability	Termite resistance
Excellent environmental stress cracking resistance (ESCR)	Outstanding UV resistance
Excellent abrasion & scratch resistance	Low shrinkage
Low water permeability	Excellent surface hardness
Low heat deformation	

### Applications

Borstar® HE6062 is intended for following applications:

Jackets for energy and communication cables

The physical toughness and very low water permeability of the compound make it an ideal solution especially for buried power cables. Borstar HE6062 offers a balance of properties giving advantages in manufacturing, installation and lifetime performance of energy and communication cables.

### Specifications

Borstar HE6062 is expected to meet the applicable requirements included in the below mentioned standards provided it is processed using sound material handling and processing practices as well as appropriate testing procedures.

ASTM D1248 Type III, Class C, Category 4, Grade E8, E9, J4, W8, W9	IEC 60502 Type ST7
DIN VDE 0207 Type 2YM3	IEC 60708
DIN VDE 0818	IEC 60794
EN 187105	IEC 60840 Type ST7
EN 50290-2-24	UL 1072 Oil resistance I & II
HD 603 S1 DMP 1, 2, 5, 7, 8	HD 620 S2, Part 1, table 4B, DMP 2, 9, 14-15, 17
HD 632 S2, ST7	IEC 60794-1-22

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### Physical properties

Property	Typical value *	Unit	Test method
Base resin density	946	kg/m <sup>3</sup>	ISO 1183-1
Density	958	kg/m <sup>3</sup>	ISO 1183-1
Melt flow rate ( 190 °C/2.16 kg)	0.5	g/10min	ISO 1133-1
Melt flow rate ( 190 °C/5 kg)	2.0	g/10min	ISO 1133-1
Flexural modulus	1000	MPa	ISO 178
Tensile strain at break ( 50 mm/min)	> 700	%	ISO 527-2
Tensile strength ( 50 mm/min)	> 25	MPa	ISO 527-2
Absorption coefficient <sup>1</sup>	> 400	kA.u./m	ASTM D3349
Low temperature brittleness <sup>2</sup>	0	pieces	ASTM D746
Environmental stress crack resistance ( 50°C, Igepal 10%, F0)	> 5000	h	IEC 60811-406
Shore-D 1s	61	-	ISO 868
Pressure test at high temperature ( 115 °C, 6h)	< 10	%	IEC 60811-508

<sup>1</sup> at 375 nm

<sup>2</sup> F0 at -76°C

\* Data should not be used for specification work

### Electrical properties

Property	Typical value *	Unit	Test method
DC volume resistivity	> 10	PΩcm	IEC 62631-3
Dielectrical strength	> 20	kV/mm	IEC 60243

\* Data should not be used for specification work

### Processing techniques

Borstar HE6062 provides excellent surface finish and allows a broad processing window. Borstar HE6062 is suitable for most equipment designed for PVC/PE extrusion. To minimize shrink back gradient cooling with hot water, minimum 60°C in the first part of the cooling trough, is strongly recommended.

If preheating and/or drying is used, the maximum temperature should be 90 °C.

Processing setting	Typical value/range
Preheating temperature <sup>3</sup>	90 °C
Melt temperature	180 - 190 °C
Cooling water temperature <sup>4</sup>	60 °C

<sup>3</sup> Maximum recommended temperature

<sup>4</sup> First part of cooling trough minimum temperature

Please contact your local Borealis representative for specific assistance.

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### Borstar® HE6062

#### Packaging and storage

Package: Bulk, Octabins, Bags

Borstar HE6062 has a shelf life of 24 months from production date if stored in unopened original packages, under dry and clean conditions at temperatures between 10 - 30 °C (50 - 85 °F). Material shelf life is affected by the storage conditions and extreme conditions influence the general material quality and performance. It is also recommended to ensure proper stock rotation by First In – First Out principle.

#### Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website [www.borealisgroup.com](http://www.borealisgroup.com).

#### Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites [www.borealisgroup.com](http://www.borealisgroup.com) and [www.borealiseverminds.com](http://www.borealiseverminds.com).

#### Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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