

## Polypropylene

# Daplen™ EH340AE

## Polypropylene TPO Compound

### Description

**Daplen™ EH340AE** is a mineral filled elastomer modified polypropylene compound intended for injection moulding. This material has excellent balanced mechanical properties, is easy to process and is designed to give excellent surface quality.

### Applications

**Daplen EH340AE** has been developed especially for the automotive industry.

Wheel arch and side trims  
Rocker panels

Front grills  
Automotive exterior applications

### Special Features

Dimensional stability  
Low thermal expansion

Excellent surface appearance

### Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	1100 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	43 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.900 MPa	ISO 178
Heat Deflection Temperature B (0,45 MPa)	105 °C	ISO 75-2
Coefficient of Thermal Expansion (-30 °C/80 °C)	46 µm/mK	Borealis Test Method
Charpy Impact Strength, notched (23 °C)	12 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	2,9 kJ/m <sup>2</sup>	ISO 179/1eA

### Processing Techniques

The actual conditions will depend on the type of equipment used.

#### Injection Moulding

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. This product is easy to process with standard injection moulding machines. Following moulding parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	Low to medium
Holding pressure	30 - 60 bar
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

### Storage

**Daplen EH340AE** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

### Safety

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Daplen is a trademark of the Borealis group.

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### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

### Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.

### Issuer:

Marketing Automotive / Daniel Bahls  
Product Management / Michael Otte

### Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

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