

Polypropylene

Daplen™ EH346AEB

Polypropylene Compound, Mineral Filled

Description

Daplen™ EH346AEB is a 30% mineral filled polypropylene compound intended for injection moulding.

Applications

Daplen EH346AEB has been developed especially for the car industry to be used in automotive exterior parts.

Automotive exterior applications

Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	1120 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	29 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	2.000 MPa	ISO 178
Tensile Strength (50 mm/min)	18 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	94 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	28 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	4,1 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-30 °C)	3,4 kJ/m ²	ISO 179/1eA

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 95° - 105°C. Daplen EH346AEB is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

Holding pressure	200 - 240 °C 50-70% of injection pressure
Mould temperature	20 - 40 °C
Injection speed	Low to medium

Storage

Daplen EH346AEB should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Regional Availability

South America

For information on regional availability please contact Borealis Sales Representative.

Daplen is a trademark of the Borealis group.

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Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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