

## Polypropylene

# Fibremod™GE409SFB

Polypropylene Compound, Glass Fibre Reinforced

### Description

**Fibremod™GE409SFB** is a 40 % chemically coupled high performance glass fibre reinforced polypropylene compound intended for injection moulding. This material shows excellent mechanical properties also at elevated temperatures. The product is available in black.

### Applications

**Fibremod GE409SFB** has been developed especially for demanding applications in the automotive industry.

Fans and shrouds

Exterior automotive parts

### Special Features

heat stabilised

### Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	1200 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	14 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	9.850 MPa	ISO 178
Tensile Stress at Yield (50 mm/min)	100 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	163 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	8 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	9 kJ/m <sup>2</sup>	ISO 179/1eA

### Processing Techniques

The actual conditions will depend on the type of equipment used.

Following parameters should be used as guidelines:

Drying	95 - 105 °C
Feeding temperature	40 - 80 °C
Mass temperature	230 - 280 °C
Back pressure	Low to medium
Holding pressure	30-60% of injection pressure
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 m/min

### Storage

**Fibremod GE409SFB** Fibremod GE409SFB should be stored in dry conditions at temperatures below 50 °C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Fibremod is a trademark of the Borealis group.

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## Fibremod GE409SFB

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative. Please contact your Borealis representative for more details on recycling.

### Regional Availability

South America

For information on regional availability please contact Borealis Sales Representative.

### Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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