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SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : FR4810

Manufacturer or supplier's details

Supplier : Borealis Compounds Inc

176 Thomas Road, NJ 07865 Port Murray, United States of

America (USA)

Telephone: +1 908 850 6200

E-mail address : sds@borealisgroup.com

Emergency telephone

number

Borealis Compounds Inc, Borealis North America HSE: 908-850-6200 for Monday – Friday 8-4:30pm excluding holidays +1 215 207 0061 (regional number, NCEC Carechem 24)

Recommended use of the chemical and restrictions on use

Recommended use

Raw material for plastics industry

Restrictions on use :

Use only according to our recommendations.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements : Prevention:

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. P272 Contaminated work clothing must not be allowed out of

Borealis AG | Wagramer Strasse 17-19 | 1220 Vienna | Austria Telephone +43 1 224 00 0 | Fax +43 1 22 400 333 FN 269858a | CCC Commercial Court of Vienna | Website <u>www.borealisgroup.com</u>



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the workplace.

P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P333 + P313 If skin irritation or rash occurs: Get medical advice/

attention.

P363 Wash contaminated clothing before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste

disposal plant.

Other hazards

Warning!

May form combustible dust concentrations in air (during processing).

The product burns, but is not classified as flammable.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Raw material for plastics industry

Hazardous components

Chemical name	CAS-No.	Concentration (%)
carbon black	1333-86-4	>= 1 - < 5
maleic anhydride	108-31-6	>= 0.001 - < 0.1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

If inhaled : Move to fresh air.

If symptoms persist, call a physician.

In case of skin contact : Wash off with soap and plenty of water.

Call a physician if irritation develops or persists.

If molten material comes in contact with the skin, cool with plenty of water. DO NOT remove solidified product, as

removal could result in severe tissue damage.

In case of eye contact : Flush eyes with water as a precaution.

Get medical attention if irritation develops and persists.

If swallowed : Rinse mouth with water.

Consult a physician if necessary.

Most important symptoms and effects, both acute and

: Inhalation of dust may irritate the respiratory tract.

Prolonged inhalation of high doses of decomposition products



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delayed may give headache or irritation of the respiratory tract.

Skin contact may provoke the following symptoms:

Irritation

May cause an allergic skin reaction.

Notes to physician Treat symptomatically.

No specific instructions needed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media Water in spread jet, dry chemicals, foam or carbon dioxide.

Unsuitable extinguishing

media

High volume water jet

Specific hazards during

firefighting

Principal toxicant in the smoke is carbon monoxide.

Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a

potential dust explosion hazard.

Special protective equipment:

for firefighters

Wear self-contained breathing apparatus and protective suit.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Ensure adequate ventilation. Use personal protective equipment.

Environmental precautions : Prevent product from entering environment and drains.

Methods and materials for containment and cleaning up : Vacuum or sweep up spill.

All spill of material must be removed immediately to prevent

slipping accidents.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion

: Dust from the product gives a potential risk for dust explosion. All equipment shall be grounded. Routine housekeeping should be instituted to ensure that dusts do not accumulate on

surfaces.



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Advice on safe handling : During processing and thermal treatment of the product, small

amounts of volatile hydrocarbons may be released.

Provide adequate ventilation.

Local exhaust ventilation may be necessary. Avoid inhalation of dust and decomposition fumes.

Avoid contact with skin and eyes.

Conditions for safe storage : Safety aspects do not require any special precautions in terms

of storage.

Further information on storage stability

Keep in a dry place.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type	Control	Basis	
·		(Form of	parameters /		
		exposure)	Permissible		
			concentration		
carbon black	1333-86-4	TWA	3.5 mg/m3	NIOSH REL	
		TWA	3.5 mg/m3	OSHA Z-1	
		TWA	3.5 mg/m3	OSHA P0	
		TWA	0.1 mg/m3 (PAHs)	NIOSH REL	
		TWA (Inhalable particulate matter)	3 mg/m3	ACGIH	
		PEL	3.5 mg/m3	CAL PEL	
Occupational exposure limits, see chapters 8 and 11.					
carbon black	1333-86-4	TWA	3.5 mg/m3	NIOSH REL	
		TWA	3.5 mg/m3	OSHA Z-1	
		TWA	3.5 mg/m3	OSHA P0	
		TWA	0.1 mg/m3 (PAHs)	NIOSH REL	
		TWA (Inhalable particulate matter)	3 mg/m3	ACGIH	
		PEL	3.5 mg/m3	CAL PEL	

Engineering measures : Provide adequate ventilation.

Local exhaust ventilation may be necessary.

It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief



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vents or an explosion suppression system or an oxygen

deficient environment.

Personal protective equipment

Respiratory protection : In case of dust development use dust mask.

In the case of vapour formation use a respirator with an

approved filter.

When workers are facing concentrations above the exposure

limit they must use appropriate certified respirators. The filter class for the respirator must be suitable for the

maximum expected contaminant concentration

(gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection

Material : polyvinyl alcohol (PVA, PVAL)

Material : PVC or other plastic material gloves

Remarks : Please observe the instructions regarding permeability and

breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the

danger of cuts, abrasion, and the contact time.

Eye protection : Safety glasses

Skin and body protection : Protective clothing

Hygiene measures : When using do not eat, drink or smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : pellets

Colour : black

Odour : odourless

Odour Threshold : Not applicable

pH : Not applicable insoluble

Melting range : 110 - 140 °C



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Boiling range : Decomposes on heating.

Flash point : Not applicable (solid)

Evaporation rate : Not applicable (solid)

Flammability (solid, gas) : The product is not flammable.

Upper explosion limit : Not applicable

Lower explosion limit : Not applicable

Vapour pressure : Not applicable (solid)

Density : $> 1.3 \text{ g/cm}^3$

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-

octanol/water

: Not applicable insoluble

Viscosity

Viscosity, dynamic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Stable under recommended storage conditions.

Chemical stability : The product is a stable thermoplastic.

Possibility of hazardous

reactions

None known.

Conditions to avoid : Extremes of temperature and direct sunlight.

Incompatible materials : None known.

Hazardous decomposition

products

Under fire conditions: Carbon monoxide

During processing and thermal treatment of the product, small

amounts of volatile hydrocarbons may be released.



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SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Group 2B: Possibly carcinogenic to humans

carbon black 1333-86-4

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



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Further information

Product:

Remarks: Inhalation of dust may irritate the respiratory tract. Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

Product:

Biodegradability : Remarks: Not readily biodegradable.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not accumulate in organisms.

Mobility in soil

Product:

Mobility : Remarks: Not expected to adsorb on soil.

Remarks: The product is insoluble and sinks in water.

Other adverse effects

Product:

Additional ecological

information

: Should not be released into the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : This substance, when discarded or disposed of is not

specifically listed as a hazardous waste in Federal regulations. However, it could be hazardous if it is considered toxic,

corrosive, ignitable or reactive according to Federal definitions

(40 CFR 261). Additionally, it could be designated as hazardous waste if it is mixed with or comes in contact with a

hazardous waste. If such contact or mixing may have occurred, check 40 CFR 261 to determine whether it is a

hazardous waste.



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> The transportation, storage, treatment and disposal of this waste material must be conducted in accord-ance with all

applicable Federal, state and local regulations.

Contaminated packaging Empty containers should be taken to an approved waste

handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good

Special precautions for user

Remarks : Not dangerous goods in the meaning of ADR/RID, ADN,

IMDG-Code, ICAO/IATA-DGR

SECTION 15. REGULATORY INFORMATION

Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Borealis certifies that all chemical substances in this shipment comply with all applicable rules or orders under TSCA and that Borealis is not offering a chemical substance for entry in violation of TSCA or any applicable rule or order under TSCA.

The product is classified and labelled in accordance with Hazard Communication Standard 2012 (29 CFR 1910.1200)

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.



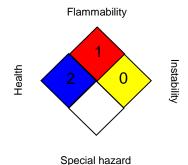
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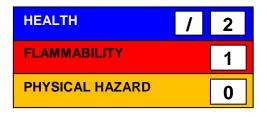
SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Sources of key data used to compile the Safety Data

Sheet

The classification information of components is based on raw

material supplier data.

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