

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

FR4845

Version 7.1

Revision Date: 06.03.2023

Former date: 30.04.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : FR4845

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Raw material for plastics industry
Substance/Mixture

1.3 Details of the supplier of the safety data sheet

E-mail address : sds@borealisgroup.com

1.4 Emergency telephone number

+44 (0) 1235 239 670 (NCEC Carechem 24)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 3 H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P273 Avoid release to the environment.
P280 Wear protective gloves.

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Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label:

1,3-dihydro-4(or 5)-methyl-2H-benzimidazole-2-thione, zinc salt (1:2)
maleic anhydride

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

The product burns, but is not classified as flammable.
Dust from the product gives a potential risk for dust explosion.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Raw material for plastics industry

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2-methyl-, 2-ethyl-2-[[[(2-methyl-1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl 2-propenoate	3290-92-4 221-950-4 01-2119542176-41-0007	Aquatic Chronic 2; H411	>= 1 - < 2,5

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1,3-dihydro-4(or 5)-methyl-2H-benzimidazole-2-thione, zinc salt (1:2)	61617-00-3 262-872-0	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Sens. 1; H317 Repr. 2; H361d STOT RE 2; H373 Aquatic Chronic 1; H410	$\geq 1 - < 2,5$
maleic anhydride	108-31-6 203-571-6 607-096-00-9 UK-20-7333232785-4-0000	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Resp. Sens. 1; H334 Skin Sens. 1A; H317 STOT RE 1; H372 EUH071 specific concentration limit Skin Sens. 1A; H317 $\geq 0,001 \%$	$\geq 0,001 - < 0,1$

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and plenty of water.
Call a physician if irritation develops or persists.
If molten material comes in contact with the skin, cool with plenty of water. DO NOT remove solidified product, as removal could result in severe tissue damage.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : Rinse mouth with water.
Consult a physician if necessary.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Inhalation of dust may irritate the respiratory tract.
Prolonged inhalation of high doses of decomposition products

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may give headache or irritation of the respiratory tract.

Skin contact may provoke the following symptoms:
Irritation

Risks : May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.
No specific instructions needed.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water in spread jet, dry chemicals, foam or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Principal toxicant in the smoke is carbon monoxide.

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus and protective suit.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.
Use personal protective equipment.

6.2 Environmental precautions

Should not be released into the environment.

It is recommended to implement systems and practices (such as Operation Clean Sweep®) to prevent accidental release of plastics in to the environment.

6.3 Methods and material for containment and cleaning up

Vacuum or sweep up spill.
All spill of material must be removed immediately to prevent slipping accidents.
Recycle or dispose loose material properly.
Do not flush into surface water or sanitary sewer system.

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6.4 Reference to other sections

For personal protection see section 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released.
Provide adequate ventilation.
Local exhaust ventilation may be necessary.
Avoid inhalation of dust and decomposition fumes.
Avoid contact with skin and eyes.

May cause sensitisation of susceptible persons.
Personnel sensitised to this substance should not be allowed to handle the product.

Advice on protection against fire and explosion : Dust from the product gives a potential risk for dust explosion.
All equipment shall be grounded. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

Hygiene measures : When using do not eat, drink or smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Safety aspects do not require any special precautions in terms of storage.

Further information on storage stability : Keep in a dry place.

7.3 Specific end use(s)

Specific use(s) : Raw material for wire and cable applications.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

For national exposure limit (OEL) values, check country specific safety data sheets.

8.2 Exposure controls

Engineering measures

Provide adequate ventilation.
Local exhaust ventilation may be necessary.

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Personal protective equipment

Eye protection : Safety glasses

Use eye protection according to EN 166.

Hand protection

Remarks : Wear suitable gloves: polyvinyl alcohol (PVA, PVAL)
Protective gloves complying with EN 374.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Skin and body protection : Protective clothing

Respiratory protection : In case of insufficient ventilation: Respirator with ABEK-P3 filter or self-contained breathing apparatus.

Protective measures : Appropriate personal protective equipment (PPE) shall be worn in accordance with Regulation (EU) 2016/425.

Environmental exposure controls

General advice : Should not be released into the environment.
It is recommended to implement systems and practices (such as Operation Clean Sweep®) to prevent accidental release of plastics in to the environment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : pellets

Colour : white

Odour : odourless

Melting point/range : 100 - 140 °C

Boiling range : Decomposes on heating.

Flammability : The product is not flammable.

Upper explosion limit / Upper flammability limit : Not applicable

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Lower explosion limit / Lower flammability limit	: Not applicable
Flash point	: Not applicable, (solid)
Auto-ignition temperature	: > 320 °C
pH	: Not applicable insoluble
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: Not applicable insoluble
Vapour pressure	: Not applicable (solid)
Density	: > 1,3 g/cm ³
Bulk density	: 800 - 900 kg/m ³
Relative vapour density	: Not applicable
Particle size	: 3 - 10 mm Method: Image analysis (surface-based)

9.2 Other information

Explosives	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Evaporation rate	: Not applicable (solid)

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SECTION 10: Stability and reactivity

10.1 Reactivity

Stable under recommended storage conditions.

10.2 Chemical stability

The product is a stable thermoplastic.

10.3 Possibility of hazardous reactions

Hazardous reactions : None known.

10.4 Conditions to avoid

Conditions to avoid : Extremes of temperature and direct sunlight.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Under fire conditions:

Carbon monoxide

During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Skin corrosion/irritation

Not classified based on available information.

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Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

Remarks : Inhalation of dust may irritate the respiratory tract.
Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract.

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SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Components:

1,3-dihydro-4(or 5)-methyl-2H-benzimidazole-2-thione, zinc salt (1:2):

Toxicity to fish : NOEC : 2,1 mg/l
Exposure time: 96 h

LC50 : 5,6 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : NOEC (Daphnia (water flea)): 0,0346 mg/l
Exposure time: 21 d

LOEC (Daphnia (water flea)): 0,1035 mg/l
Exposure time: 21 d

Toxicity to algae/aquatic plants : NOEC (algae): 0,69 mg/l
Exposure time: 72 h

EC50 (algae): 6,6 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: Not readily biodegradable.

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not accumulate in organisms.

12.4 Mobility in soil

Product:

Mobility : Remarks: Not expected to adsorb on soil.

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Remarks: The product is insoluble and sinks in water.

12.5 Results of PBT and vPvB assessment

Product:

- Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..
- : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

- Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

- Additional ecological information : Should not be released into the environment.

Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : Dispose of as hazardous waste in compliance with local and national regulations.
- Dispose of contents/ container to an approved waste disposal plant.
Check with local regulations.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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SECTION 14: Transport information

14.1 UN number or ID number

Not regulated as a dangerous good

14.2 UN proper shipping name

Not regulated as a dangerous good

14.3 Transport hazard class(es)

Not regulated as a dangerous good

14.4 Packing group

Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Remarks : Not dangerous goods in the meaning of ADR/RID, ADN, IMDG-Code, ICAO/IATA-DGR

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

15.2 Chemical safety assessment

no

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SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H332	:	Harmful if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361d	:	Suspected of damaging the unborn child.
H372	:	Causes damage to organs through prolonged or repeated exposure if inhaled.
H373	:	May cause damage to organs through prolonged or repeated exposure if swallowed.
H410	:	Very toxic to aquatic life with long lasting effects.
H411	:	Toxic to aquatic life with long lasting effects.
EUH071	:	Corrosive to the respiratory tract.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Repr.	:	Reproductive toxicity
Resp. Sens.	:	Respiratory sensitisation
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure

Further information

Other information	:	Issued according to Regulation (EC) No 1907/2006, Annex II, and its amendments. Changes since the last version are highlighted in the margin. This version replaces all previous versions.
Issuer	:	Borealis, Group Product Stewardship / Robert Lucas
Sources of key data used to compile the Safety Data Sheet	:	The classification information of components is based on raw material supplier data.

Classification of the mixture:

Skin Sens. 1	H317
Aquatic Chronic 3	H412

Classification procedure:

Calculation method
Calculation method

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It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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