

## Polypropylene

# FSC65T30

### Polypropylene Compound, Mineral Filled

#### Description

FSC65T30 is a 30% mineral filled polypropylene compound intended for injection moulding.

#### Applications

FSC65T30 has been developed especially for the car industry to be used in automotive interior parts.

Dashboard carriers  
Air ducts

Other automotive interior parts

#### Physical Properties

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	1150 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	5 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	3.000 MPa	ISO 178
Tensile Strength (50 mm/min)	23 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	125 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	7 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	3 kJ/m <sup>2</sup>	ISO 179/1eA

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

#### Application Related and Other Tests

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Fogging (100 °C, 16 h)	< 2 mg	DIN 75201
Emission	< 50 µgC/g	VDA 277

#### Processing Techniques

The actual conditions will depend on the type of equipment used.

##### Injection Moulding

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 3h at 80°C. This product is easy to process with standard injection moulding machines. Following moulding parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	220 - 260 °C
Back pressure	Low to medium
Holding pressure	30 - 60 bar
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

#### Storage

FSC65T30 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

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### Safety

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

### Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.

#### Issuer:

Marketing Automotive / Georg Grestenberger  
Product Management / Michael Otte

#### Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

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