

# SAFETY DATA SHEET

## Visico™ LE4437

Version 6.0

Revision Date 12/30/2021

Former date 08/21/2019

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Visico LE4437

#### Manufacturer or supplier's details

: Borealis Compounds Inc  
176 Thomas Road, NJ 07865 Port Murray, United States of  
America (USA)  
Telephone: +1 908 850 6200

E-mail address : [sds@borealisgroup.com](mailto:sds@borealisgroup.com)

Emergency telephone number : Borealis Compounds Inc, Borealis North America HSE: 908-850-6200 for Monday – Friday 8-4:30pm excluding holidays  
+1 215 207 0061 (regional number, NCEC Carechem 24)

#### Recommended use of the chemical and restrictions on use

Recommended use : Raw material for plastics industry  
Raw material for plastics industry

Restrictions on use : Use only according to our recommendations.  
Use only according to our recommendations.

Prepared by :  
Borealis, Group Product Stewardship / Niina Kerttula

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the Hazardous Products Regulations

Skin sensitisation : Category 1

Reproductive toxicity : Category 1B

Specific target organ toxicity - repeated exposure : Category 1 (Immune system)

#### GHS label elements

Hazard pictograms :



Signal word : Danger

Visico is a trademark of the Borealis group.

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- Hazard statements : H317 May cause an allergic skin reaction.  
H360D May damage the unborn child.  
H372 Causes damage to organs (Immune system) through prolonged or repeated exposure.
- Precautionary statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P260 Do not breathe dust.  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
- Response:**  
P302 + P352 IF ON SKIN: Wash with plenty of water.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.
- Storage:**  
P405 Store locked up.
- Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards

During crosslinking reaction in combination with base resin: methanol (Flam. Liq. 2; H225, Acute Tox. 3; H301, Acute Tox. 3; H311, Acute Tox. 3; H331, STOT SE 1; H370 - see chapter 16) is released.

In contact with water or moisture methanol will be released.

Inhalation of dust may irritate the respiratory tract.

Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract.

The product burns, but is not classified as flammable.

The product burns, but is not classified as flammable.

Dust from the product gives a potential risk for dust explosion.

During crosslinking reaction in combination with catalyst masterbatch: methanol (Flam. Liq. 2; H225, Acute Tox. 3; H301, Acute Tox. 3; H311, Acute Tox. 3; H331, STOT SE 1; H370 - see chapter 16) may be released.

In contact with water or moisture methanol will be released.

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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Mixture  
: The product is a polyethylene copolymer.  
It contains stabilisers.

#### Hazardous components

Chemical name	CAS-No.	Concentration (%)
dioctyltin dilaurate	3648-18-8	>= 1 - < 5
1h-benzotriazole-1-methanamine, N,N-bis(2-ethylhexyl)-ar-methyl-	94270-86-7	>= 1 - < 5
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	96-69-5	>= 1 - < 5
zinc dioctadecanoate	557-05-1	>= 1 - < 5

Actual concentration or concentration range is withheld as a trade secret

### SECTION 4. FIRST AID MEASURES

If inhaled : Move to fresh air in case of accidental inhalation of vapours or decomposition products.  
Seek medical advice immediately.

Move to fresh air.  
If symptoms persist, call a physician.

In case of skin contact : If molten material comes in contact with the skin, cool with plenty of water. DO NOT remove solidified product, as removal could result in severe tissue damage.  
Obtain medical attention.

Wash off with soap and plenty of water.  
Call a physician if irritation develops or persists.

Wash off with soap and plenty of water.  
Call a physician if irritation develops or persists.

Cool melted product on skin with plenty of water. Do not remove solidified product.

In case of eye contact : Rinse thoroughly with plenty of water, also under the eyelids.  
Get medical attention if irritation develops and persists.

Rinse thoroughly with plenty of water, also under the eyelids.  
Get medical attention if irritation develops and persists.

If swallowed : If swallowed, rinse mouth with water (only if the person is

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	<p>conscious). Seek medical advice immediately.</p> <p>If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately.</p>
Most important symptoms and effects, both acute and delayed	<p>: Inhalation of dust may irritate the respiratory tract. Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract.</p> <p>Symptoms of poisoning (methanol): Daze Dizziness Nausea Abdominal pain Respiratory disorders</p> <p>Inhalation may provoke the following symptoms: Headache Irritation</p> <p>Symptoms of poisoning, prolonged exposure (methanol): Blindness</p> <p>Symptoms of poisoning (methanol): Daze Dizziness Nausea Abdominal pain Respiratory disorders</p> <p>Symptoms of poisoning, prolonged exposure (methanol): Blindness</p> <p>May cause an allergic skin reaction. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.</p>
Protection of first-aiders	: No special precautions are necessary for first aid responders.
Notes to physician	: Treat symptomatically. No specific instructions needed.  No specific instructions needed.

## SECTION 5. FIREFIGHTING MEASURES

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- Suitable extinguishing media : Water in spread jet, dry chemicals, foam or carbon dioxide.  
Water in spread jet, dry chemicals, foam or carbon dioxide.
- Unsuitable extinguishing media : High volume water jet  
High volume water jet
- Specific hazards during firefighting : Principal toxicant in the smoke is carbon monoxide.  
Principal toxicant in the smoke is carbon monoxide.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus and protective suit.  
Wear self-contained breathing apparatus and protective suit.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Ensure adequate ventilation.  
Ensure adequate ventilation.  
Use personal protective equipment.
- Environmental precautions : Avoid release to the environment.  
  
It is recommended to implement systems and practices (such as Operation Clean Sweep®) to prevent accidental release of plastics in to the environment.  
  
Should not be released into the environment.  
  
It is recommended to implement systems and practices (such as Operation Clean Sweep®) to prevent accidental release of plastics in to the environment.
- Methods and materials for containment and cleaning up : Vacuum or sweep up spill.  
All spill of material must be removed immediately to prevent slipping accidents.  
Recycle or dispose loose material properly.  
Do not flush into surface water or sanitary sewer system.  
  
Vacuum or sweep up spill.  
All spill of material must be removed immediately to prevent slipping accidents.

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### SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Dust from the product gives a potential risk for dust explosion. All equipment shall be grounded. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

Dust from the product gives a potential risk for dust explosion. All equipment shall be grounded.

Advice on safe handling : During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released. Provide adequate ventilation. Local exhaust ventilation may be necessary. Avoid inhalation of dust and decomposition fumes. Avoid contact with skin and eyes.

During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released. Provide adequate ventilation. Local exhaust ventilation may be necessary. Avoid inhalation of dust and decomposition fumes. When using do not eat, drink or smoke.

Conditions for safe storage : Store locked up.

Safety aspects do not require any special precautions in terms of storage.

Further information on storage stability : Keep in a dry place.

Keep in a dry place.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
dioctyltin dilaurate	3648-18-8	TWA	0.1 mg/m <sup>3</sup> (Tin)	CA AB OEL
		STEL	0.2 mg/m <sup>3</sup> (Tin)	CA AB OEL
		TWAEV	0.1 mg/m <sup>3</sup> (Tin)	CA QC OEL
		STEV	0.2 mg/m <sup>3</sup>	CA QC OEL

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			(Tin)	
		TWA	0.1 mg/m3 (Tin)	CA BC OEL
		STEL	0.2 mg/m3 (Tin)	CA BC OEL
		TWA	0.1 mg/m3 (Tin)	CA ON OEL
		TWA	0.1 mg/m3 (Tin)	ACGIH
		STEL	0.2 mg/m3 (Tin)	ACGIH
6,6'-di-tert-butyl-4,4'-thiodi-m-cresol	96-69-5	TWA	10 mg/m3	CA AB OEL
		TWA (Inhalable)	1 mg/m3	CA BC OEL
		TWAEV (inhalable dust)	1 mg/m3	CA QC OEL
		TWA (Inhalable particulate matter)	1 mg/m3	ACGIH
zinc dioctadecanoate	557-05-1	TWA	10 mg/m3	CA AB OEL
		TWA (Total dust)	10 mg/m3	CA BC OEL
		TWA (respirable dust fraction)	3 mg/m3	CA BC OEL
		STEL (Total dust)	20 mg/m3	CA BC OEL
		TWAEV	10 mg/m3	CA QC OEL
		TWA (Inhalable particulate matter)	10 mg/m3	ACGIH
		TWA (Respirable particulate matter)	3 mg/m3	ACGIH

However, as the chemicals are embedded in a solid polymer, exposure is unlikely, unless the polymer is processed in a way that makes such exposure possible.

### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methanol	67-56-1	TWA	200 ppm 262 mg/m3	CA AB OEL
		STEL	250 ppm 328 mg/m3	CA AB OEL

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		TWA	200 ppm	CA BC OEL
		STEL	250 ppm	CA BC OEL
		TWAEV	200 ppm 262 mg/m3	CA QC OEL
		STEV	250 ppm 328 mg/m3	CA QC OEL
		TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH
methanol	67-56-1	TWA	200 ppm 262 mg/m3	CA AB OEL
		STEL	250 ppm 328 mg/m3	CA AB OEL
		TWA	200 ppm	CA BC OEL
		STEL	250 ppm	CA BC OEL
		TWAEV	200 ppm 262 mg/m3	CA QC OEL
		STEV	250 ppm 328 mg/m3	CA QC OEL
		TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH

**Engineering measures** : Provide adequate ventilation.  
Local exhaust ventilation may be necessary.

Provide adequate ventilation.  
Local exhaust ventilation may be necessary.

### Personal protective equipment

Respiratory protection : In case of dust development use dust mask.  
In the case of vapour formation use a respirator with an approved filter.

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.  
The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

In case of insufficient ventilation:

Effective dust mask

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.



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### Hand protection

Material : butyl-rubber  
Break through time :  $\geq$  480 min  
Glove thickness : 0.5 mm

Material : Fluorinated rubber  
Break through time :  $\geq$  480 min  
Glove thickness : 0.4 mm

Material : butyl-rubber  
Break through time :  $\geq$  480 min  
Glove thickness : 0.5 mm

Material : Fluorinated rubber  
Break through time :  $\geq$  480 min  
Glove thickness : 0.4 mm

Remarks : Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Eye protection : Safety glasses  
Tightly fitting safety goggles

Skin and body protection : Protective clothing  
Long sleeved clothing

Hygiene measures : When using do not eat, drink or smoke.  
Wash hands before breaks and at the end of workday.  
Handle in accordance with good industrial hygiene and safety practice.  
Wash hands before breaks and immediately after handling the product.

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## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : pellets  
Colour : natural colour  
Odour : odourless  
pH : Not applicable insoluble

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	No data available
Melting range	: 100 - 140 °C
Boiling range	: Decomposes on heating.
	Not applicable
Flash point	: Not applicable (solid)
	Not applicable
Evaporation rate	: Not applicable (solid)
	Not applicable
Flammability (solid, gas)	: The product is not flammable.
	The product is not flammable.
Upper explosion limit	: Not applicable
	Not applicable
Lower explosion limit	: Not applicable
	Not applicable
Vapour pressure	: Not applicable (solid)
	Not applicable
Relative vapour density	: Not applicable
Density	: 0.9 - 1.0 g/cm <sup>3</sup>
Bulk density	: 500 - 600 kg/m <sup>3</sup>
Solubility(ies)	
Water solubility	: insoluble
	insoluble
Partition coefficient: n-octanol/water	: Not applicable insoluble
	Not applicable
Auto-ignition temperature	: > 320 °C
Viscosity	

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Viscosity, kinematic	:	No data available Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing. The substance or mixture is not classified as oxidizing.

### SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Stable under recommended storage conditions. Stable under recommended storage conditions.
Chemical stability	:	The product is a stable thermoplastic, with no chemical reactivity. The intended crosslinking reaction occurs in combination with the base resin and moisture: at ambient conditions, in sauna or hot water bath.  The product is a stable thermoplastic. The intended crosslinking reaction occurs in combination with the base resin and moisture: at ambient conditions, in sauna or hot water bath.
Possibility of hazardous reactions	:	In contact with water or moisture methanol will be released. None known.
Conditions to avoid	:	Exposure to moisture Extremes of temperature and direct sunlight.  Exposure to moisture
Incompatible materials	:	None known.  None known.
Hazardous decomposition products	:	Under fire conditions: Carbon monoxide  Under fire conditions: Carbon monoxide  During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released. During crosslinking reaction in combination with base resin: methanol

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During processing and thermal treatment of the product, small amounts of volatile hydrocarbons may be released.  
During crosslinking reaction in combination with base resin: methanol  
In contact with water or moisture methanol will be released.

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### **Acute toxicity**

Based on available data, the classification criteria are not met.

#### **Skin corrosion/irritation**

Based on available data, the classification criteria are not met.

#### **Serious eye damage/eye irritation**

Based on available data, the classification criteria are not met.

#### **Respiratory or skin sensitisation**

##### **Skin sensitisation**

May cause an allergic skin reaction.

##### **Respiratory sensitisation**

Based on available data, the classification criteria are not met.

##### **Germ cell mutagenicity**

Based on available data, the classification criteria are not met.

##### **Carcinogenicity**

Based on available data, the classification criteria are not met.

##### **ACGIH**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

##### **Reproductive toxicity**

May damage fertility or the unborn child.

##### **STOT - single exposure**

Based on available data, the classification criteria are not met.

##### **STOT - repeated exposure**

Causes damage to organs (Immune system) through prolonged or repeated exposure.

##### **Aspiration toxicity**

Based on available data, the classification criteria are not met.

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### Further information

#### Product:

Remarks: During crosslinking reaction in combination with base resin: methanol (Flam. Liq. 2; H225, Acute Tox. 3; H301, Acute Tox. 3; H311, Acute Tox. 3; H331, STOT SE 1; H370 - see chapter 16) is released.

Remarks: During crosslinking reaction in combination with base resin: methanol (Flam. Liq. 2; H225, Acute Tox. 3; H301, Acute Tox. 3; H311, Acute Tox. 3; H331, STOT SE 1; H370) is released. Methanol: Toxic by inhalation, in contact with skin and if swallowed. Causes damage to organs.

Remarks: Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract. Inhalation of dust may irritate the respiratory tract.

Remarks: Inhalation of dust may irritate the respiratory tract. Prolonged inhalation of high doses of decomposition products may give headache or irritation of the respiratory tract.

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## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

##### **1h-benzotriazole-1-methanamine, N,N-bis(2-ethylhexyl)-ar-methyl-:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 1.3 mg/l  
Exposure time: 96 h  
Test Type: static test

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2.05 mg/l  
aquatic invertebrates : Exposure time: 48 h  
Test Type: static test

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 0.976 mg/l  
Exposure time: 72 h  
Test Type: Growth inhibition

EC10 (Desmodesmus subspicatus (green algae)): 0.658 mg/l  
Exposure time: 72 h  
Test Type: Growth inhibition

##### **6,6'-di-tert-butyl-4,4'-thiodi-m-cresol:**

Toxicity to fish : LC50 (fathead minnow (Pimephales promelas)): 0.36 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 0.16 mg/l  
aquatic invertebrates : Exposure time: 48 h

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### Persistence and degradability

#### Product:

Biodegradability : Remarks: Not readily biodegradable.  
Remarks: Not readily biodegradable.

### Bioaccumulative potential

#### Product:

Bioaccumulation : Remarks: Does not accumulate in organisms.  
Remarks: No data available

### Mobility in soil

#### Product:

Mobility : Remarks: Not expected to adsorb on soil.  
Remarks: Not applicable

### Other adverse effects

#### Product:

Additional ecological information : Should not be released into the environment.  
As the chemicals are embedded in a solid polymer, exposure is unlikely, unless the polymer is processed in a way that makes such exposure possible.  
Should not be released into the environment.

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## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Dispose of contents/ container to an approved waste disposal plant.  
Check with local regulations.  
Dispose of as hazardous waste in compliance with local and national regulations.

Contaminated packaging : Dispose of as unused product.  
Empty containers should be taken to an approved waste handling site for recycling or disposal.  
Dispose of as unused product.  
Empty containers should be taken to an approved waste

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handling site for recycling or disposal.

### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### UNRTDG

Not regulated as a dangerous good

##### UNRTDG

Not regulated as a dangerous good

##### IATA-DGR

Not regulated as a dangerous good

##### IATA-DGR

Not regulated as a dangerous good

##### IMDG-Code

Not regulated as a dangerous good

##### IMDG-Code

Not regulated as a dangerous good

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### National Regulations

##### TDG

Not regulated as a dangerous good

##### TDG

Not regulated as a dangerous good

### SECTION 15. REGULATORY INFORMATION

This product has been classified according to the hazard criteria of the HPR and the SDS contains all of the information required by the HPR.

**Canadian PBT Chemicals** : This product does not contain any components on the DSL that are classified as Persistent, Bioaccumulative and Toxic (PBT) under CEPA.

**NPRI** :  
**NPRI Components** : zinc compounds

### SECTION 16. OTHER INFORMATION

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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Sources of key data used to compile the Safety Data Sheet : The classification information of components is based on raw material supplier data.

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### Disclaimer

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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