

## Polypropylene

### MD221WGB

#### Polypropylene Compound, Mineral Filled

#### Description

**MD221WGB** is a 20% mineral filled polypropylene compound intended for injection moulding.

#### Applications

**MD221WGB** has been developed especially for the white goods industry.

Washing machine parts

#### Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

| Property                                    | Typical Value                                  | Test Method |
|---|--|-------------|
|   | Data should not be used for specification work |             |
| Density (23 °C)                             | 1040 kg/m <sup>3</sup>                         | ISO 1183    |
| Melt Flow Rate (230 °C/2,16 kg)             | 5 g/10min                                      | ISO 1133    |
| Flexural Modulus (2 mm/min)                 | 2.700 MPa                                      | ISO 178     |
| Tensile Stress at Yield (50 mm/min) (23 °C) | 32 MPa   | ISO 527-2   |
| Heat Deflection Temperature B (0,45 MPa)    | 127 °C   | ISO 75-2    |
| Charpy Impact Strength, notched (23 °C)     | 4 kJ/m <sup>2</sup>                            | ISO 179/1eA |
| Charpy Impact Strength, notched (-20 °C)    | 2 kJ/m <sup>2</sup>                            | ISO 179/1eA |

#### Processing Techniques

MD221WGB is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 95° - 105°C.

|                   |                              |
|-------------------|------------------------------|
| Melt temperature  | 200 - 240 °C                 |
| Holding pressure  | 50-70% of injection pressure |
| Mould temperature | 20 - 40 °C                   |
| Screw speed       | Low to medium                |
| Injection speed   | Medium to high               |

#### Storage

**MD221WGB** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

#### Safety

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

#### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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### Regional Availability

South America

For information on regional availability please contact Borealis Sales Representative.

### Disclaimer

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